



COPPES NAPANEE CABINET DETAILS and SPECIFICATIONS



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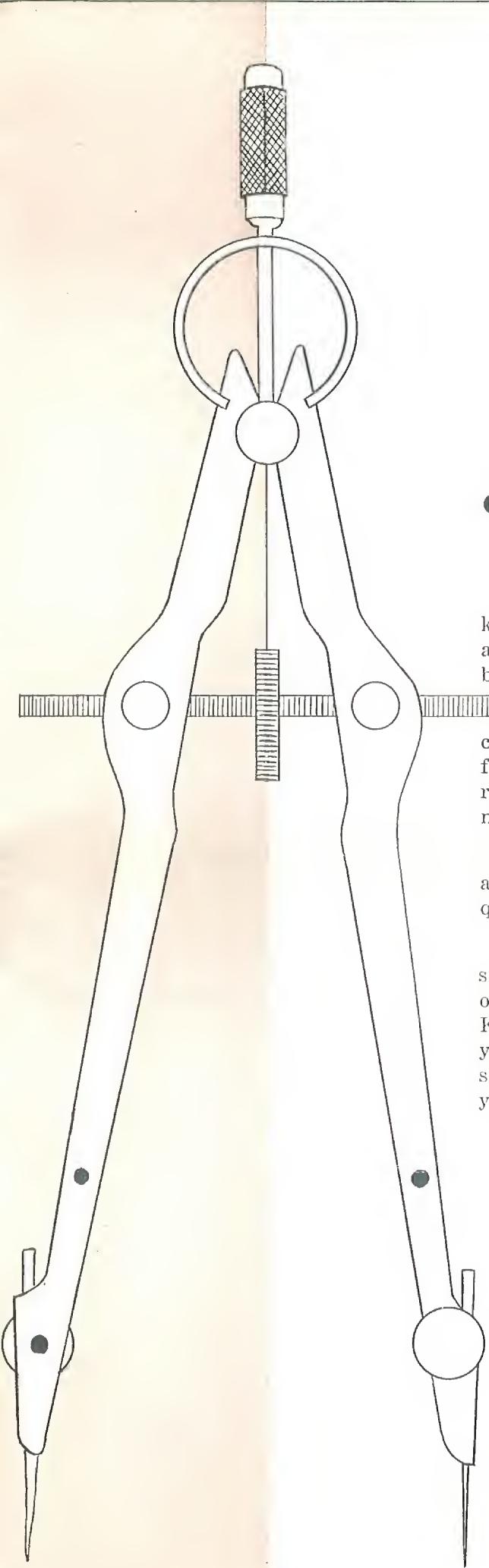
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COPPES NAPANEE KITCHENS

Mean Different Things to Different People . . .

To the homeowner, a new Coppes Napanee custombuilt kitchen means better living—through step-saving work and plan areas, personalized convenience features and beautiful, carefree hardwood cabinet styling.

The architect sees Coppes Napanee as an opportunity to create a singular theme throughout the home. He is given full freedom of expression, with none of the design restrictions imposed by pre-built or stock manufacturing methods.

To the builder, a Coppes Napanee kitchen is a means of attracting prospects and communicating to them the obvious quality that sets his homes beyond the ordinary.

To us, each Coppes Napanee kitchen . . . large or small, simple or elaborate . . . is another opportunity to prove our 80 year reputation as creators of the "World's Finest Kitchens". The Coppes Napanee name on your kitchen is your assurance that it has been built to the highest standards of the woodworking industry, and that it will give years of pleasure and comfort.



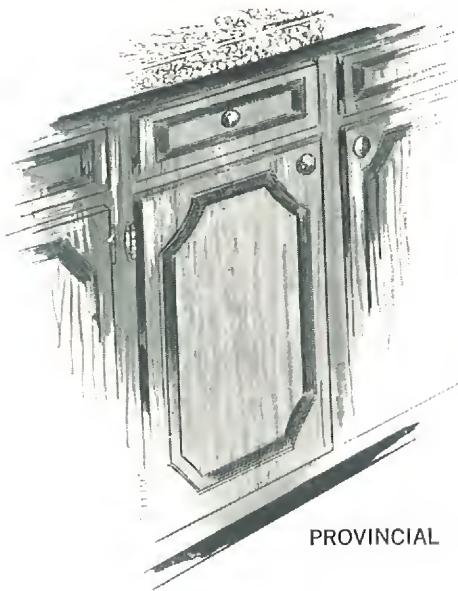
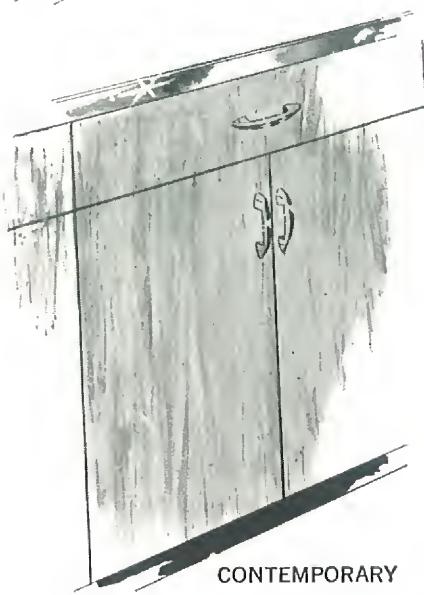
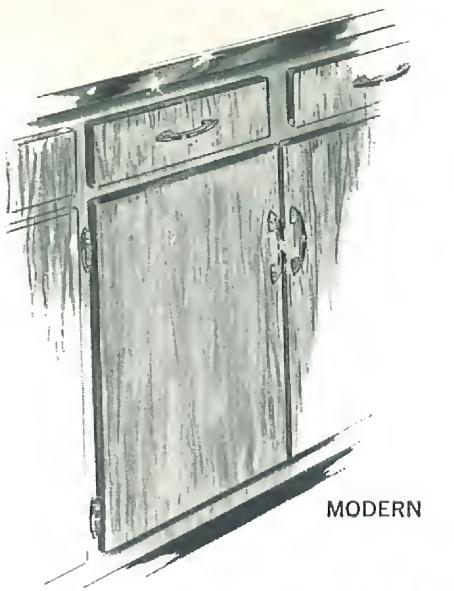
CLAUDE H. COPPES
Chairman of the Board
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NEW YORK, N. Y.
Architects Samples Corp.
101 Park Avenue



only COPPES NAPANEE complete CABINET *Styling*

The ownership of Coppes Napanee kitchens is divided among families of different income levels, different interests, different tastes and different wants. Yet, paradoxically, it is these very differences that bond Coppes Napanee owners together. Because as individuals—with individual needs—they *all* require the personalized styling and complete custombuilding that is theirs—*exclusively*—in a Coppes Napanee hardwood kitchen.

The individual tastes of people are reflected not only in the design of the home and kitchen but in their home furnishings as well. In fact, in many cases where the furniture is already established prior to building or remodeling, the “flavor” of the furnishings influence the design of the kitchen. For instance, where furniture is patterned to a period, such as Early American or French Provincial, harmony of styling can be effected through a kitchen that retains the characteristics of that period. The same holds true with homes styled in Modern or Contemporary.

only COPPES NAPANEE complete KITCHEN FURNITURE *Finishes*

The highly durable and attractive Coppes Napanee finish, in beautiful natural grain stains or brilliant gloss enamels, is the result of extensive research and many years' experience in custom building the world's finest kitchens.

Countless inspections, repeated sandings and meticulous care, plus the use of a special catalyst in the finishing stages, produces a beautiful and durable “kitchen furniture finish” that is especially designed to withstand the extra use and abuse common to kitchen activities.

With Coppes Napanee, you have the widest possible choice of stains and colors ever offered, and you can combine them in any number of combinations . . . with different stains or enamels for wall cabinets and base cabinets, different colors or tones for different walls, or contrasting combinations for the interiors and exteriors. And, of course, all trim, soffits, valances and even complete panels can be in the same stain or enamel.

custom building gives you your choice of

To capture these moods, Copes Napanee offers three basic styles of kitchen cabinets:

MODERN . . .

The popular cabinet of today, with conventional "lip" doors. It has no particular "color feel" and therefore, can be effectively finished in stains or enamels in either light or dark shades. With variations in hardware, trim and accessories, the Modern cabinet can be converted to Colonial styling. Here, a deep, rich natural grain finish helps further achieve an "Early American" look.

CONTEMPORARY . . .

The styling of tomorrow in the kitchen of today. It features "flush door" design and smooth, straight line styling. The Contemporary kitchen is equally beautiful in light or dark wood stains or brilliant enamel.

PROVINCIAL . . .

The "classic" look. This distinguished cabinet has conventional lip or contemporary flush doors, delicately embroidered with provincial molding. It, too, is equally beautiful in dark or light natural grain stains. Very light natural grain cabinets with "toned" molding have been featured with dramatic results.

Through *complete* custombuilding—based on the cabinet styling of your choice—Copes Napanee can create *any* type of kitchen for *any* type of home, to compliment *any* furnishings and satisfy *any* personal preferences in both functional and aesthetic design.

custom building gives you your choice of

NATURAL GRAIN STAINS

The trend to open style kitchens is greater than ever with the several different tones of natural grain stains available in Copes Napanee kitchens. The soft, subtle, natural graining of maple is made more beautiful than ever, and blends your kitchen with the rest of the home in a manner never dreamed possible.

GLOSS ENAMELS

Copes Napanee also offers a wide selection of up-to-the-minute decorator enamels, or, your kitchen can be finished in ANY color of your choice. Special processing insures a final finish that defies comparison with any other kitchen finish in the world.

BASE CABINET

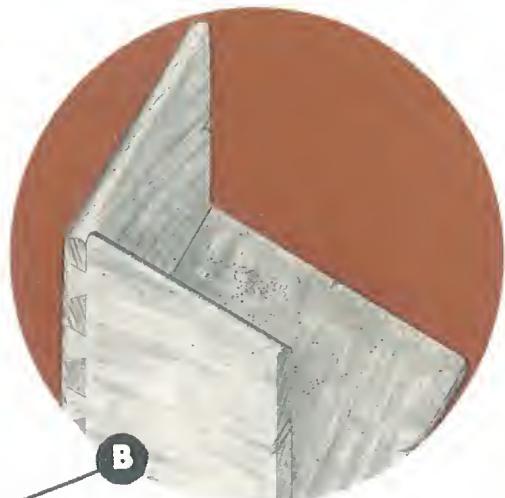
Construction Details

A. Rail and stile with mortise and tenon construction. Back stiles $1\frac{1}{8}$ " are mortised to receive heavy rails with large tenons $\frac{1}{4}'' \times \frac{1}{2}$ " all glued under pressure and reinforced with glue blocks which are set into grooves and glued. End panels are tenoned and glued into stiles and assembled in large air clamps under pressure to assure a tight and uniform joint and has flush appearance. Back panels are gained into the stiles and top rails which interlocks all members into a rigid cabinet.

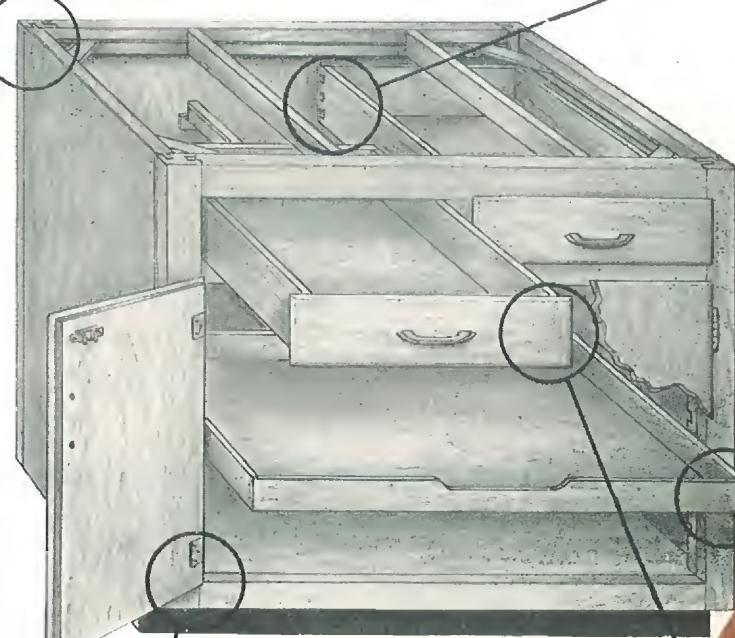
B. All Copes Napanee drawers are full dovetail construction on all corners. Rear corners have blind dovetails. The bottom panels of $\frac{3}{8}$ " oak, 3 ply, are gained into all sides and glue blocked for maximum strength.



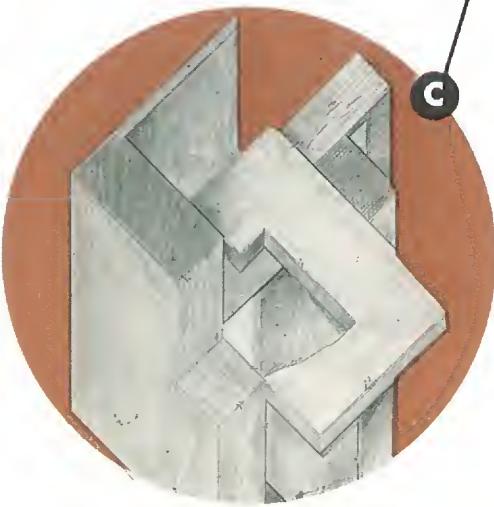
A



B



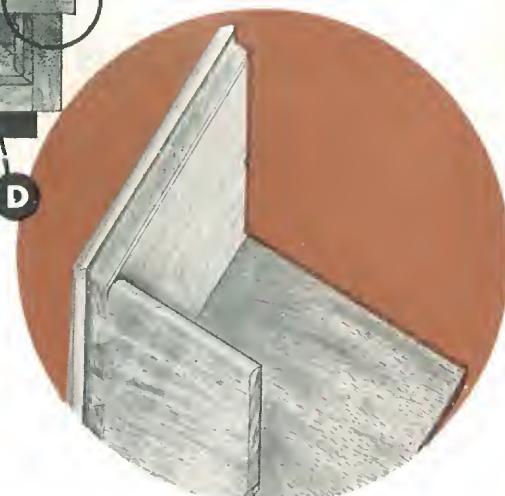
C. All front framing members are one inch (1") thick, having rail tenons $\frac{3}{8}'' \times \frac{3}{4}$ " glued under pressure. A heavy bottom end rail supports the bottom panel as well as an extra heavy cleat at the front behind the rail. A full height toe board encloses the front of the cabinet.



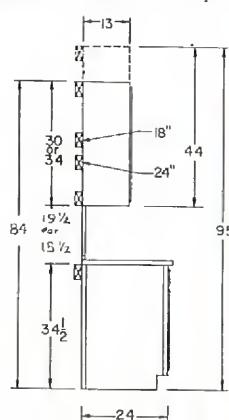
C

D. Drawer fronts are full $\frac{7}{8}$ " thick 5 ply construction with a solid basswood core. Sides and backs are $\frac{3}{8}$ " solid oak and are gained for $\frac{3}{8}$ " oak bottom panels. Drawers are suspended on furniture type guides which have a grooved wood member attached to the drawer bottom. Drawers operate on a hard wood guide and have a top tilt. Drawer stops are provided.

E. Base shelves are actually all oak box trays, operating on steel slides and nylon wheels. Trays are adjustable on 3" centers, with micrometer adjustment to minimize side play.



D

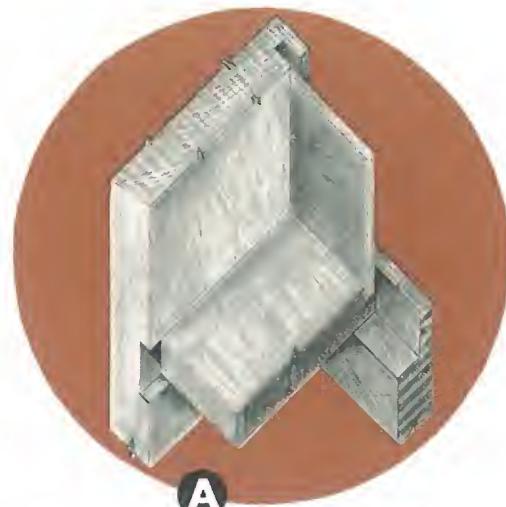


DESIGN FACTORS

SINGLE door cabinets must be specified to be hinged right or hinged left. In the absence of specific instructions, hinging will be at the discretion of Copes, Inc.

LOCKS must be specified when desired, unless they are specifically listed as standard equipment.

Illustration at left shows grounds location for mounting cabinets to walls.

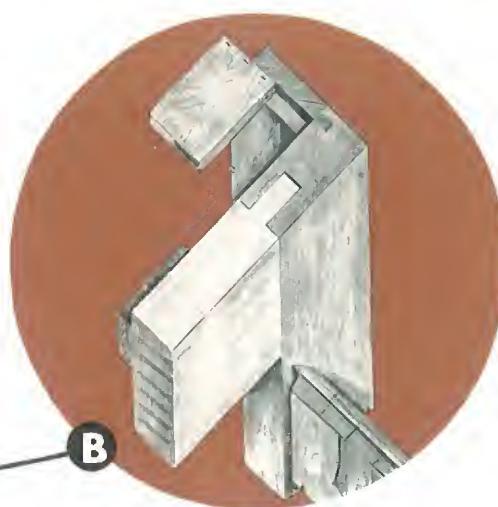


A

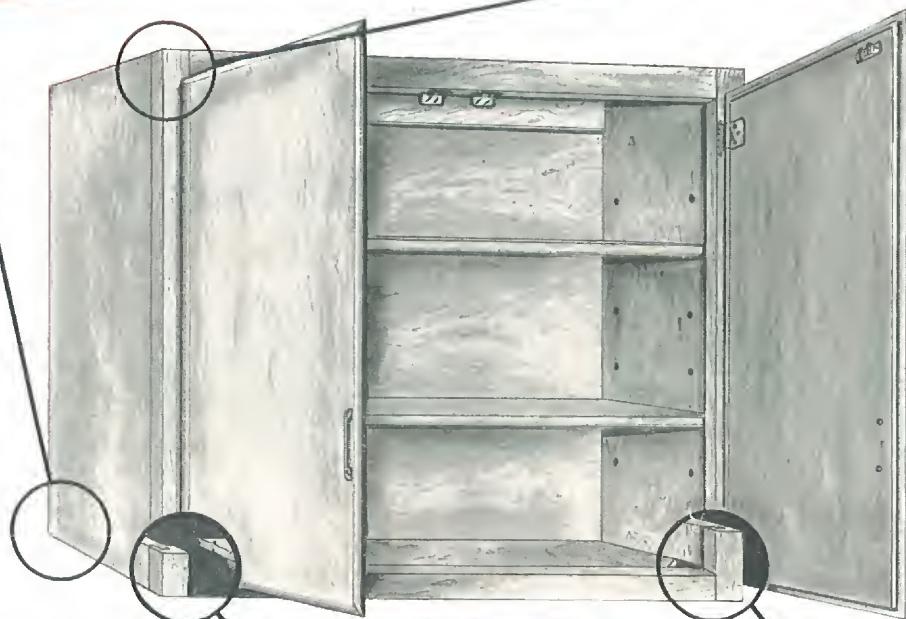
WALL CABINET Construction Details

A. The $\frac{3}{4}$ " thick solid maple ends are grooved at the back to receive a $\frac{3}{16}$ " 3 ply maple back panel. The $\frac{1}{16}$ " solid maple shelf which is gained into the end is rabbeted at the back also, which all members interlock with the bottom hanger rail. Rigidity is assured with all joints glued tight.

B. The $\frac{3}{4}$ " thick solid maple ends are tenoned into the grooved front stiles and glued under pressure without any surface nailing. The ends are rabbeted at the top for the $\frac{3}{16}$ " top panel which is in turn glued and stapled to the heavy cleat behind the top front rail. This rail spans the stile joint which provides added strength. The huge tenons on the rails are $\frac{3}{8}'' \times \frac{3}{4}''$.



B



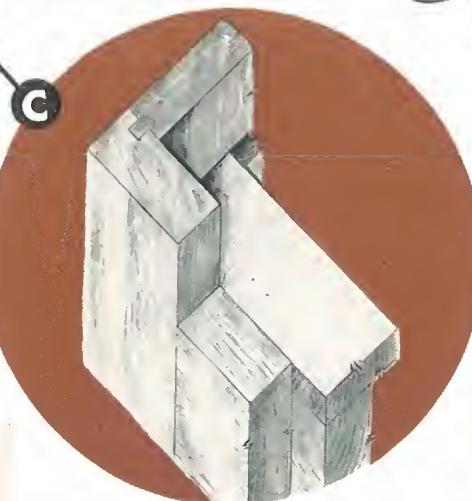
All doors are $\frac{5}{8}$ " thick 5 ply construction having clear selected hard maple faces and a solid lumber basswood core.

C

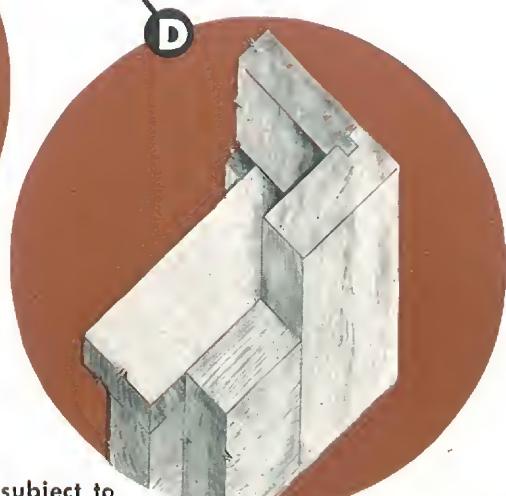
IMPORTANT NOTICE
The word "NAPANEE" as applied to kitchen and schoolroom cabinets is the trademark of Copes, Inc., and is so registered in the U. S. Patent Office. Copes, Inc., is the one and only manufacturer of Napanee cabinets. Therefore, as protection to yourself and to our high standard of quality, be sure that any cabinets referred to as "NAPANEE" also bear the Copes name.

c. The $\frac{3}{4}$ " thick end panel of solid maple is tenoned into a grooved stile and assembled under pressure. No nails are used at all.

d. The front framing members are all 1" thick with the rails having $\frac{3}{8}'' \times \frac{3}{4}''$ tenons. The $\frac{7}{16}$ " thick shelf is gained into the ends and is secured to a shelf support behind the front rail which is assembled with glue and screws.



C



D

MIRRORS may be added on any cabinet as optional extras.

SHELVES in wall cabinets are peg type, adjustable on 3" centers.

SHELVES in base cabinets are boxed trays, adjustable on 3" centers, and operate on steel slides and nylon wheels.

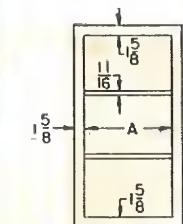
Design and Material specifications subject to change without notice when due to improvement, advancement or material conditions.

WALL CABINETS

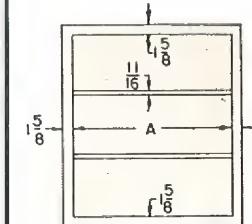
In the following series of Basic wall cabinets, the first two numbers indicate the height (in inches); the last two numbers indicate the width (in inches). Thus, 1533 is 15" high and 33" wide.

All shelves, where indicated, are adjustable to 3" intervals on metal peg-type hangers.

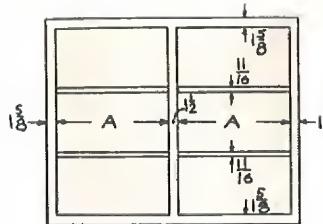
END VIEW



Cabinet width "A" equals
 12" 8 3/4"
 15" 11 1/4"
 18" 14 3/4"
 21" 17 3/4"

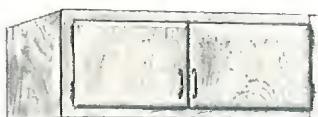


Cabinet width "A" equals
 24" 20 3/4"
 27" 23 3/4"
 30" 26 3/4"
 33" 29 3/4"
 36" 32 3/4"
 39" 35 3/4"

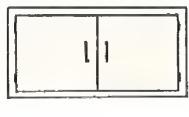


Cabinet width "A" equals
 42" 18 5/8"
 45" 20 1/2"
 48" 21 5/8"

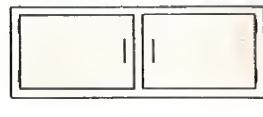
1500 SERIES



13



1533 1536 1539

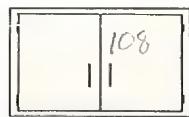


1542

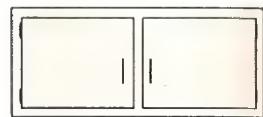
1800 SERIES



13

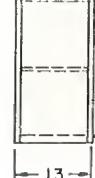
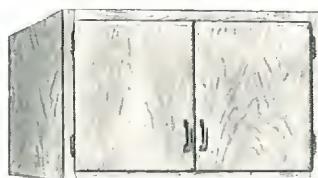


1824 1827 1830
1833 1836 1839



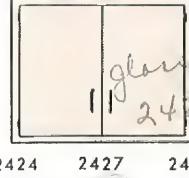
1842 1845 1848

2400 SERIES

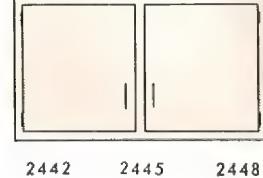


13

2415 2418 2421

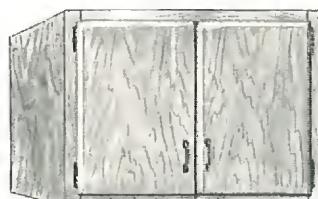


2424 2427 2430
2433 <2436 2439



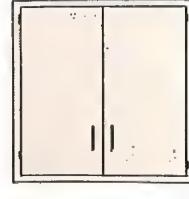
2442 2445 2448

3000 SERIES

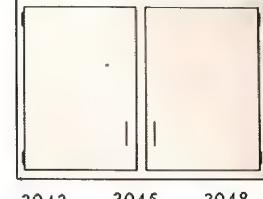


13

3012 3015 3018
3021

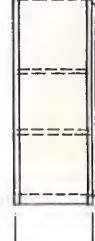
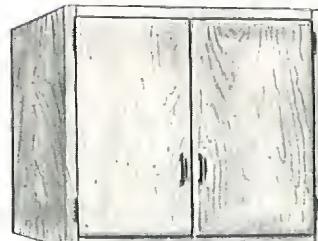


3024 3027 3030
3033 3036 3039



3042 3045 3048

3400 SERIES

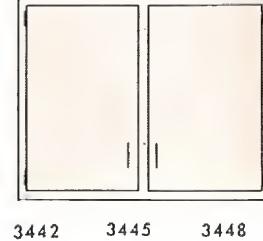


13

3412 3415 3418
3421

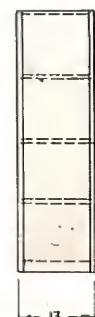
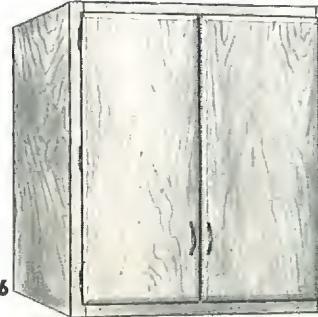


3424 3427 3430
3433 3436 3439



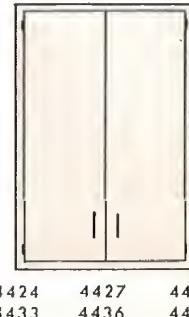
3442 3445 3448

4400 SERIES

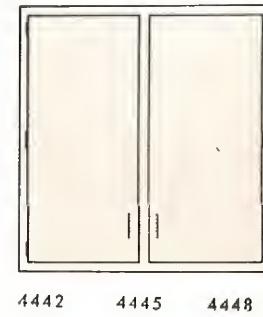


13

4415 4418 4421



4424 4427 4430
4433 4436 4439

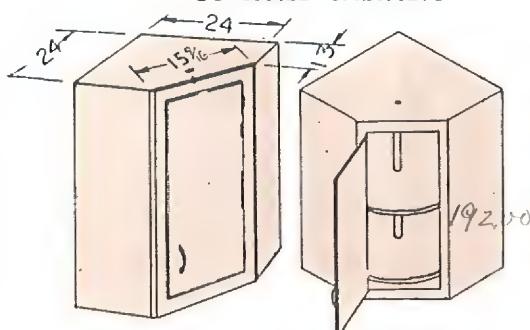


4442 4445 4448

Use of these special corner treatments enables the designer to "turn a corner" in ways that are attractive as well as practical and convenient.

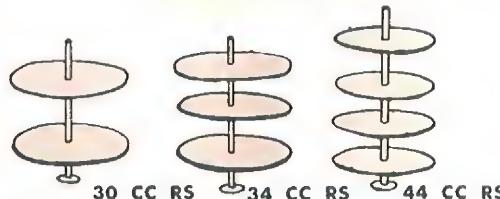
The "CC" Series, available in 30", 34" and 44" heights, have an angle front for easy accessibility. Interiors have fixed shelves, with revolving shelves available as optional extras. The "PC" Series cabinets, also available in 30", 34" and 44" heights, are right angle cabinets having revolving shelves attached to the door. A touch of the hand rotates the shelves and door, and brings the interior to your fingertips. The regular 3000, 3400 and 4400 series wall cabinets can also be used to turn a corner by blinding either the left or right portion. (Refer to Item W-11 under wall cabinet features for this detail.)

CC WALL CABINETS

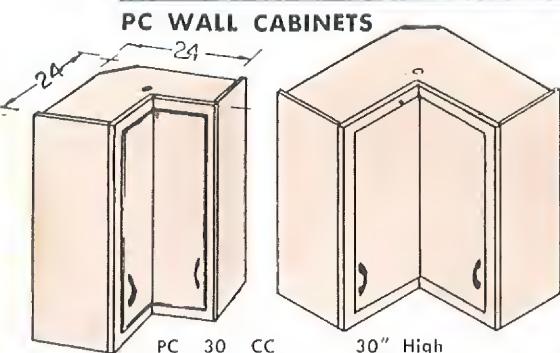


Fixed shelves	Height	Revolving Shelves
30 CC	30"	30 CC RS
34 CC	34"	34 CC RS
44 CC	44"	44 CC RS

Revolving shelves are for the "CC" series only.

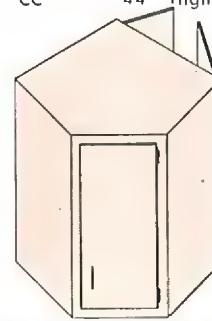


REVOLVING SHELVES for those large roomy corner cupboards bring the contents right to your fingertips. Two, three and four shelves are furnished in the 30", 34" and 44" series.



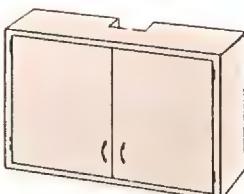
PC 30 CC
PC 34 CC
PC 44 CC

30" High
34" High
44" High

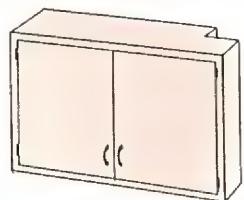


34 C - DLB (Doors left back)
34 C - DRB (Doors right back)

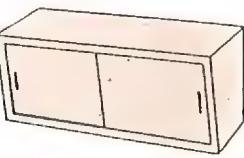
WALL CABINET EXTRAS



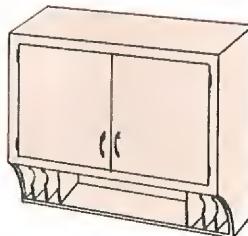
W-1
"U" OFFSET in wall cabinets covers up pipes and other projections in walls and eliminates the use of filler strips on the face of cabinets; yet maintains maximum storage capacity.



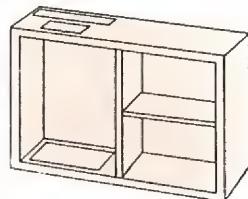
W-2
"I" OFFSET in wall cabinets provide the same general function as a "U" offset, depending on the relationship of the obstacle to the cabinet.



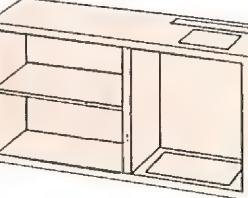
W-3
MID-COUNTER UNIT provides practical spice storage; mounts to a wall cabinet above. Has 4 1/4" center shelf and slanted front for sliding glass doors. In 24", 30", 33", 36", 39", 42", 45", and 48" lengths, 9 3/8" deep on top; 8" at bottom. Overall height is 10". Glass not furnished.



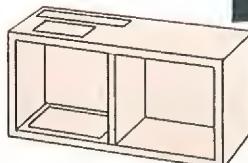
W-4
PIGEON HOLE UNIT or condiment shelf for use over plan desk areas, has real utility and is very decorative. Available in all standard widths in 33" and 44" heights only.



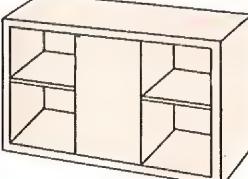
W-5
EXHAUST FAN UNIT for installation over ranges. Fan keeps kitchen cooler; eliminates cooking odors. Cabinet can be prepared to receive any type of fan on either right or left side. In 36", 39" and 42" widths, 24" high.



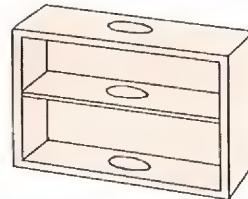
W-6
Same type fan preparation as Item W-5, but in 2448 (48" wide) cabinet.



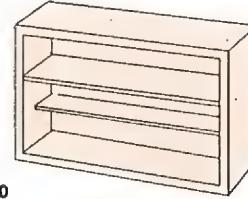
W-7
Also same fan preparation as Item W-5, but in 18" high cabinet.



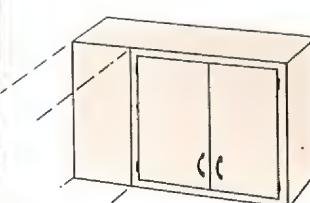
W-8
ENCLOSED VENTILATING DUCT permits the exhaust pipe to be concealed and makes installation easy for any fan located away from the cabinet.



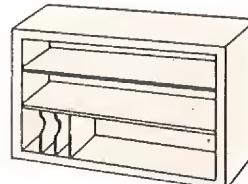
W-9
DIAMETER HOLES may be cut to receive any size duct work through all shelves and top and bottom, depending upon the type of installation.



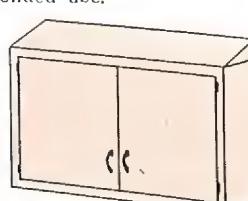
W-10
HALF SHELF is ideal for storing small items and glassware, eliminating the waste of a full depth shelf for such items.



W-11
BLINDING WALL CABINET of any height series permits turning corners and does not sacrifice any storage space. Blinded portion (left or right) matches adjacent cabinet.



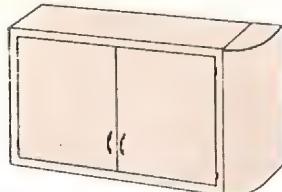
W-12
COOK BOOK RECIPE FILE provides a very handy place to file recipes for ready use. The three spaces are generally adequate for the intended use.



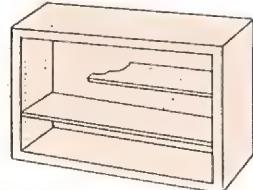
W-13
FLUSH HALF ROUND ENDS make a beautiful effect when used on suspended island cabinets. 6 1/2" radius.

Wall Cabinet Extras

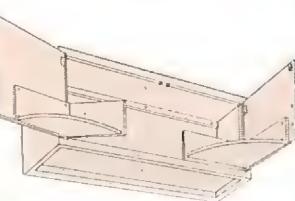
(Continued)



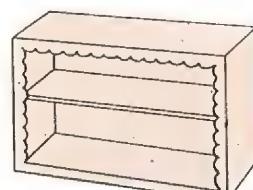
W-14
FLUSH QUARTER ROUND ENDS add the finishing touch to a wall cabinet at windows, doorways or open ends and are especially desirable when open shelves are not wanted.



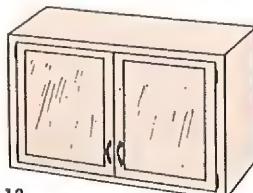
W-15
EXTRA ADJUSTABLE SHELVES are available for all wall cabinets.



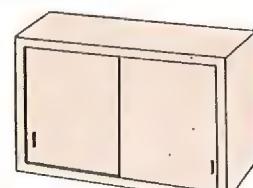
W-16
SWING-OUT SHELVES OVER REFRIGERATOR on 15" or 18" high wall cupboards. Available for 33", 36" or 39" widths.



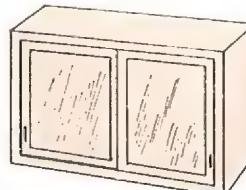
W-17
SCROLL FRONTS make a very attractive cabinet for open display of china and glassware. Available in any standard wall cabinet size.



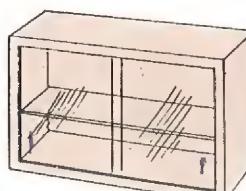
W-18
HINGED GLAZED DOORS permit display of china and glassware and make a decorative feature when a different color is used inside. Glass furnished with beautiful maple frames.



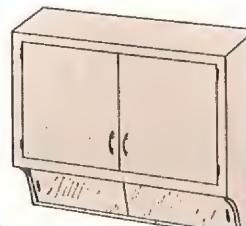
W-19
SLIDING WOOD DOORS have an advantage over hinged doors under certain conditions and are quite handy when doors are on both sides, especially on suspended island cabinets.



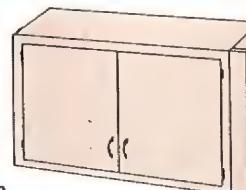
W-20
SLIDING WOOD DOORS WITH GLASS serve as a china cabinet where a display of colorful china and glassware is desired. Glass furnished in a beautiful maple frame. Very handy and attractive where doors are on both sides.



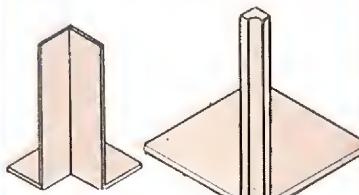
W-21
SLIDING GLASS DOORS without wood framing have beauty as well as utility. They make a very attractive display cabinet, especially when a concealed light is mounted inside to illuminate the interior and the counter-top below. Glass not furnished.



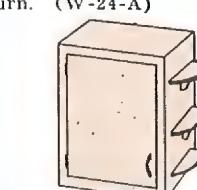
W-22
CONDIMENT SHELF is provided as a part of any cabinet in 34" and 44" high series and is prepared to receive $\frac{1}{4}$ " glass. Condiment section is 10" high. Glass not furnished.



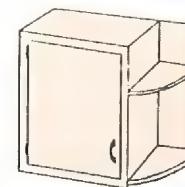
W-23
FILLERS attached to either side expand the overall width of the cases and permit scribing to walls.



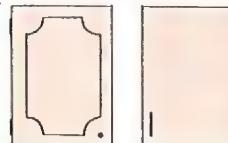
W-24
ANGLE FILLERS up to 6" are available for joining of wall cabinets in corners when they are butted together. They also act as an expansion strip to be cut to exact size to take up any variation in walls. Also available as 1"x1" radius corner filler with bottom return. (W-24-A)



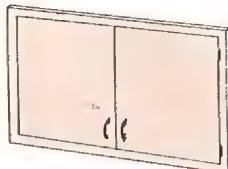
W-25
HALF-ROUND OPEN SHELVES are useful on ends of cabinets for flowers, etc., and provide a good place for a spot of accent color. Plain or banded edges.



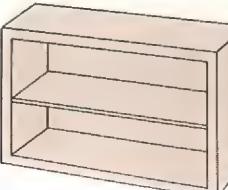
W-26
QUARTER-ROUND SHELVES have the same advantage as any other type for the purpose intended. They can be made to fit the leftover space next to a window or door. Can also be made separate from the case, to be attached later.



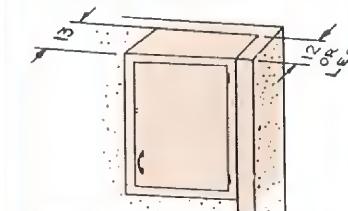
W-27
DOORS of matching design and finish are available where you have a recessed cabinet in the wall or want to replace the present ones. Both stock and special sizes. Hardware not included.



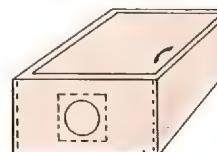
W-28
WALL CUPBOARD FRONTS with or without doors in all standard sizes, completely finished for use above regular cabinets in kitchens with high ceilings, or for recessed openings.



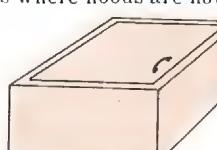
W-29
STANDARD WALL CUPBOARDS are available without doors to provide general storage.



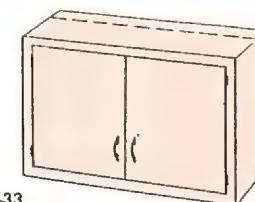
W-30
ANGLE FRONT in tapering depth "tailor-makes" any cabinet to fit that narrow part of a doorway or other offset. Maximum of storage capacity is maintained.



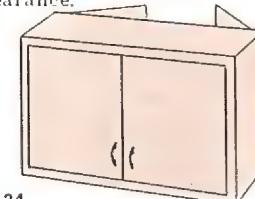
W-31
HOLES FOR DUCTS are provided for standard size square or round openings in stainless steel protective bottoms of cabinets over ranges where hoods are not used.



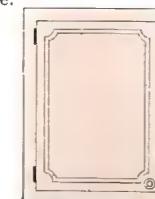
W-32
FLUSH BOTTOMS for wall cupboards are desirable on 15", 18", and 24" height units when used up high over refrigerators, sinks, and ranges. The flush bottom covers the normal indentation not visible on 30", 34", and 44" high series.



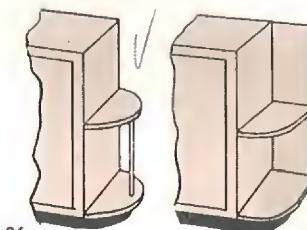
W-33
SPECIAL DEPTH WALL CABINETS are sometimes necessary to meet certain room conditions. When standard depths are not suitable, the depth may be reduced the desired amount and will not affect the general design or appearance.



W-34
DOUBLE FRONT WALL CABINETS save a lot of steps during the normal course of food preparation. On island or divider cabinets, doors on both sides are extremely practical and can serve a dual purpose.



W-35
PROVINCIAL STYLE MOLDING is available on all wall cabinet doors.

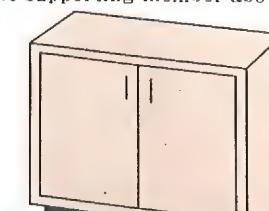


W-36
OPEN SHELVES on the end of wall cabinets used as shallow depth bases are complete with matching toe board. Half round shelves have supporting rod in either maple or chrome. Quarter round shelves have matching back.

W-37
PLATE GROOVES in wall cabinet shelves will permit large plates and platters to stand on edge and give easy accessibility to other dishes that are stacked.

W-38
LOCKS on doors afford added protection to valuables and personal items. Separate or common keys available.

W-39
SOLID TOPS in wall cabinets are necessary when being suspended over islands to take the heavy loads of dishes, etc. This top permits hanging to any part of the supporting member above.



W-40
WALL CABINET BASE from 3000 Series wall cabinets makes an ideal storage section where shallow depth is required. Overall depth is 13" and is available in any standard or special widths, complete with standard toe space.

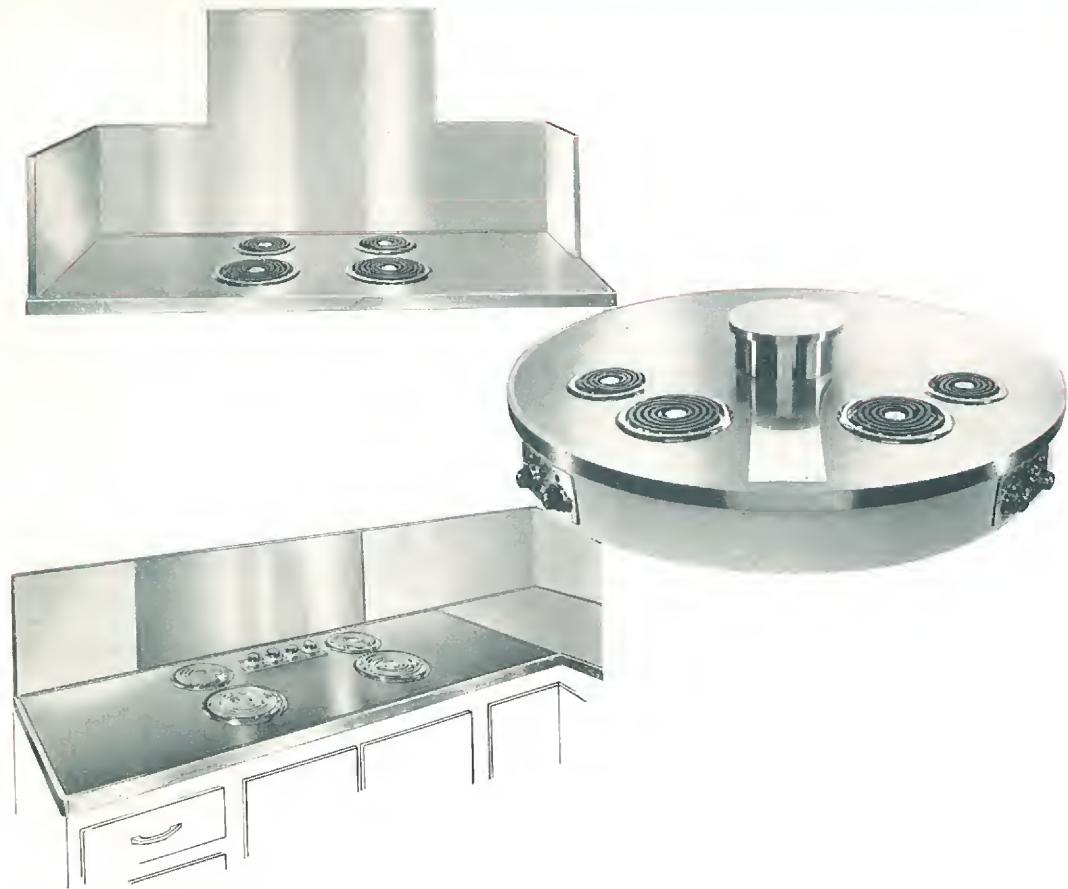
COUNTER TOPS



The special facilities of Coppes, Inc., permit the manufacture and assembly of counter tops in a practically unlimited arrangement of materials, shapes, styles, and sizes.

Heat and/or pressure are used to permanently bond plastics, maple or stainless steel, to a securely anchored, tough wood core, after which all exposed edges are framed with stainless steel moldings; or they can be self-edged with the counter top materials. The full height back and end splashes are rigidly joined to the counter top with 3-inch No. 12 screws at 6-inch intervals, and stainless steel feather-edged cove metal is applied between the top and back splashes to provide a tight waterproof and sanitary seal.

BUILT-IN RANGES



Coppes Napanee custom counter-top electric ranges are available in three models with seven-speed switches, outlet receptacles, and light indicators in the switch panels. One model is a two-burner unit with remote control switches; another is a four-burner unit with top mounted switches; the third is a four-burner with top mounted switches and one thermostat controlled unit.

Cabinets to house these burners are available in 36", 42", and 48" widths in the 300, 400, and 600 series* for the four-burner models, in addition to the regular RB base series. The two-burner unit with front mounted switches is confined to the RB base series. (*To designate a 300, 400 or 600 series cabinet for use with a Coppes Napanee electric range, use the prefix CN before the cabinet number.)

Set in gleaming stainless steel these burners provide a tailored counter top for those who do not want the "drop-in" look of the conventional installation.

BASE CABINETS

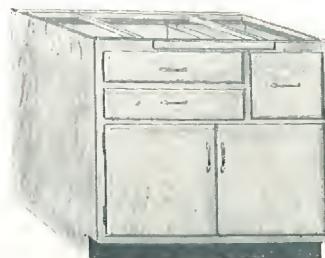
100 SERIES

BASIC STORAGE CABINETS

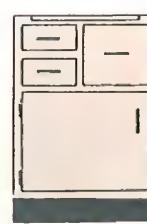
A 100 Series Base is generally a basic requirement for every kitchen. All sizes include a large pull-out bread board, deep and shallow drawers, and enclosed storage space with adjustable sliding tray. Stainless steel drop-in bins are available as optional extras.

Specifically, the 24", 27", 30", 33", and 36" widths have:
 Pull-out Bread Board . . . One deep drawer . . . Storage space with one adjustable sliding tray . . . Two shallow drawers—top one divided for cutlery.

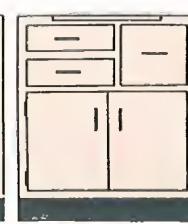
The two larger models, 42" and 48" wide, have the same equipment with the addition of a second deep drawer.



(100 Series)



124



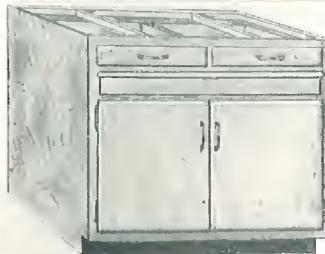
127
133

130
136

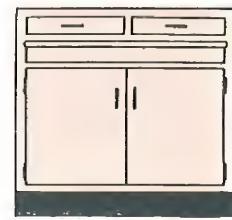
200 SERIES

DINETTE BASE CABINETS

The 200 Series is available in 30" or 36" widths and is particularly valuable in smaller kitchens because it provides eating accommodations as well as drawer and utility storage. It includes two spacious, shallow drawers with one partitioned for cutlery, in addition to large open storage space with double doors. Especially designed dinette table pulls out 22" to seat two, but is cleverly concealed when not in use. Sliding tray in storage compartment is adjustable.



(200 Series)



230
236

300 SERIES

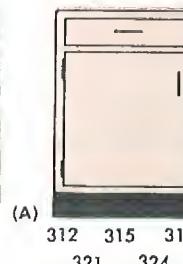
STORAGE BASE CABINETS

A popular base cabinet series available in four variations and 11 different widths from 12" to 48".

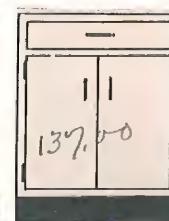
- (A) Standard base type with drawer (or drawers) at top and storage below, with adjustable sliding tray.
- (B) Vegetable storage type with one, two (standard), or three stainless steel drawers perforated for proper air circulation.
- (C) Soiled linen cabinet with single drawer at top and large bin below, with disposable paper liners (in 21" width only).
- (D) Tray compartments with narrow vertical dividers to provide large serving tray storage.



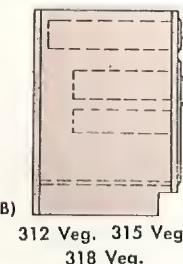
(300 Series)



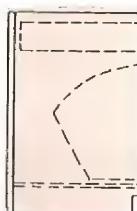
(A)
312
315
318
321
324



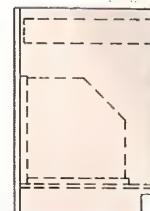
327
137.00



(B)
312 Veg.
315 Veg.
318 Veg.



(C)
321 TB



(D)
312 T
315 T
318 T

SPECIAL BASE UNITS are also available in the 18" widths only, with full height door and no drawer. These include:

- (E) Mixer storage base with top shelf that pulls out and up (like a typewriter desk) to near counter height. Holds food mixer in convenient storage but makes it immediately available at working height.
- (F) Beverage storage cabinet featuring two compartmentalized wood shelves on roller bearing metal slides. Shelves hold 24 "Coke" or 15 quart bottles each.
- (G) Towel bar filler, available as false front for narrow spaces between cabinets.
- (H) Large single door storage unit for tall kitchenware or big bulky articles.



(400 SERIES)



(A)
415
421
418
424



(B)
430
436

400 SERIES

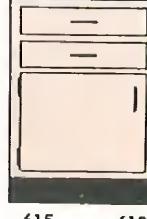
LINEN BASE CABINETS

Especially designed for linen storage but useful as drawer storage for any bulky items. Available in 15", 18", 21", 24", 30", and 36" widths.

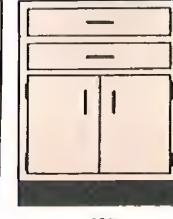
- (A) The 15" to 24" widths have four drawers, with the top drawer 3" deep (available as cutlery drawer, if desired) and other drawers approximately 5 1/2" deep for napkins, towels, table cloths, etc.
- (B) 30" and 36" widths have two top drawers, each 3" deep with three lower 5 1/2" deep drawers.



(600 Series)



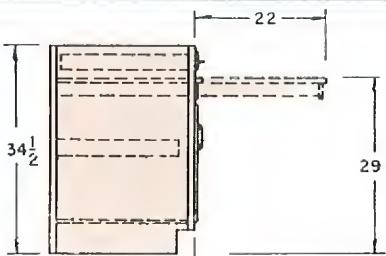
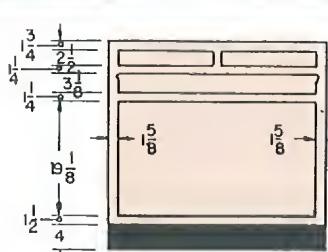
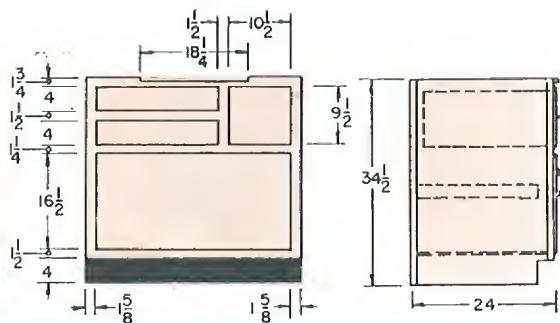
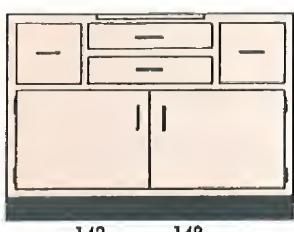
615
621
618



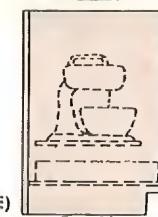
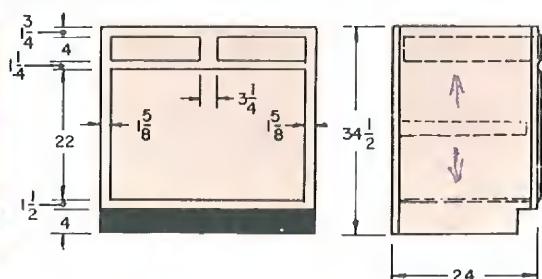
627

600 SERIES

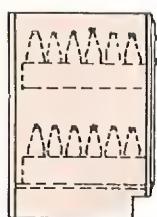
The 600 Series provides a balanced combination of drawer space and open storage by the placement of two 3" deep drawers over the storage area. Either or both drawers may be partitioned for cutlery (optional extra). Storage area is divided with one adjustable sliding tray (except 615). Available in 10 widths from 15" to 48".



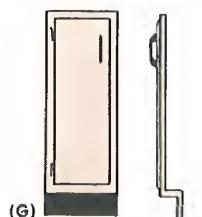
By specifying CN before the cabinet number, the 300, 400 and 600 series cabinets (below) and the combination base series (page 12) will be adapted to house any built-in range. (See pages 9 and 13.)



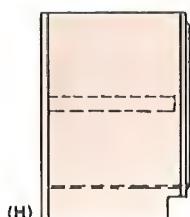
18MB



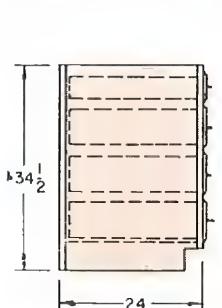
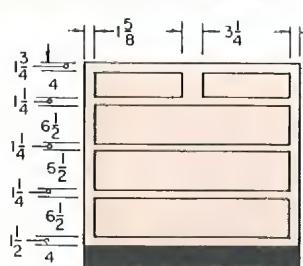
18BEV



3) TOWEL BAR FILLER

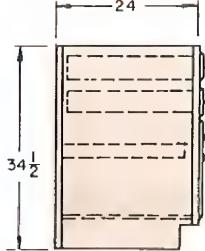
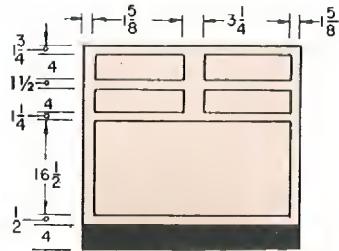
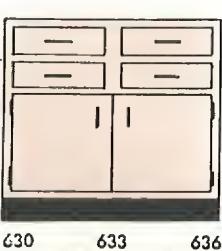
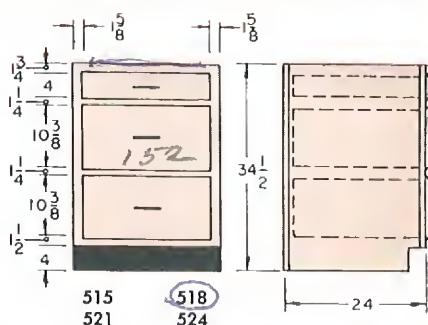


(See "S" Series)



500 SERIES

In four widths with two deep drawers of wood. Top drawer divided for utensils or cutlery if desired. In 15" and 18" widths two deep drawers can be furnished with stainless steel bins and regular wood front. Nest of stainless steel insert bins available on 518 only.



IMPORTANT NOTICE

IMPORTANT NOTICE
The word "NAPANEE" as applied to kitchen and schoolroom cabinets is the trademark of Coppers, Inc., and is so registered in the U. S. Patent Office. Coppers, Inc., is the one and only manufacturer of Napanee cabinets. Therefore, as protection to yourself and to our high standard of quality, be sure that any cabinets referred to as "NAPANEE" also bear the Coppers name. **11**

COMBINATION BASES

All 36" to 48" width cabinets in the 4300, 5300, 4-S and 5-S Series have one adjustable sliding tray in the open storage compartment. The 30" width cabinets have one fixed center shelf.

4300 SERIES

In this design, Copes Napanee offers the spaciousness of a storage cabinet and the convenience of a linen base. Right hand compartment is a standard base with drawer at top and storage space below. Left hand compartment has one 3" and three 5½" deep drawers. Also available with drawers on right, storage on left. Complete units in 30", 36", 42", and 48" widths.

5300 SERIES

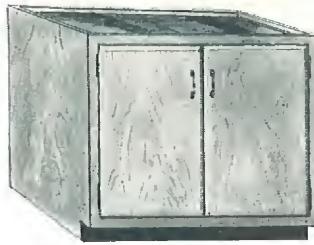
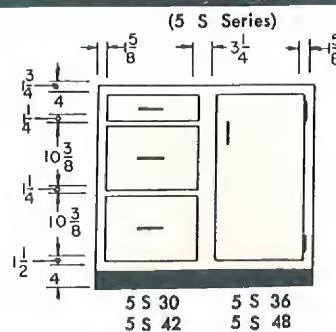
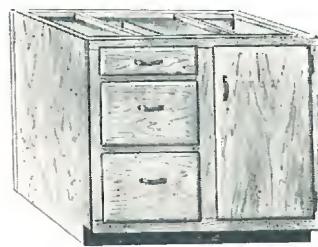
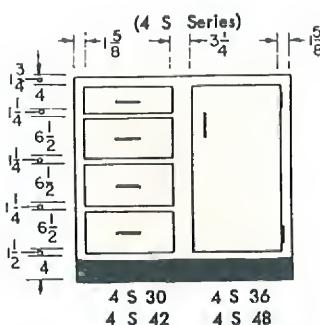
The 5300 Series offers a top shallow drawer above and deep storage below in the right section, with top shallow drawer above and two 9½" deep drawers on the left.

4 S SERIES

Similar in design, size, and purpose to the 4300 Series, with the exception of the right hand base which features a full height door instead of the usual drawer and door combination. Left hand compartment has one 3" and three 5½" deep drawers. Also available with drawers on right and storage on the left. 30", 36", 42" and 48" widths.

5 S SERIES

This combination series is ideal for storage of large, related kitchen essentials. Right hand base features a full height door for maximum utility. Left side has one shallow and two 9½" deep drawers. Also available with storage on the left. 30", 36", 42", and 48" widths.



"S" SERIES FOR EXTRA STORAGE

Many kitchens require the deep, open storage facilities provided by this "S" Series, in which all drawers are eliminated and only storage space remains. Full height single door models are available in five sizes from 12" to 24" at 3" intervals. Full height double door models are available in 27", 33", 36", 42", and 48" models.

Interiors of all have one adjustable sliding tray, except 12-S and 15-S, which have one fixed shelf.

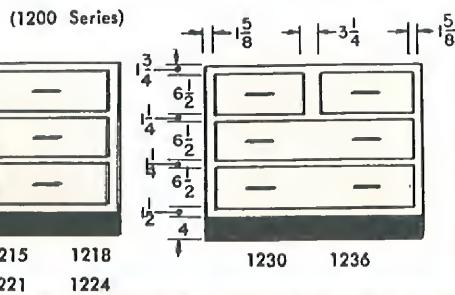
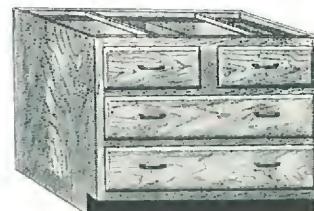
LOW HEIGHT BASES

1200 SERIES

This cut down version of the linen storage base makes an excellent companion to a plan desk. Measuring only 29½" high, it can be used whenever a secondary counter height is desired. The 15", 18", 21" and 24" widths have three deep drawers, while the 30" and 36" widths have double top drawers.

1300 SERIES

Suitable as a plan desk or lower level counter top, this 29½" high series of bases also offers ideal storage facilities for heavier portable appliances. Doors are full height, without drawers. Interiors have one adjustable sliding tray.



CORNER TREATMENTS

Copes Napanee offers three main methods of treating corners in the kitchen, each utilizing all the valuable corner space so often wasted in stock kitchens.

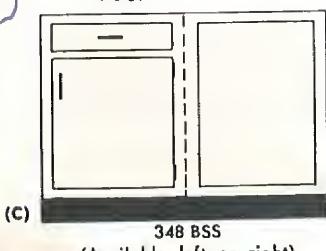
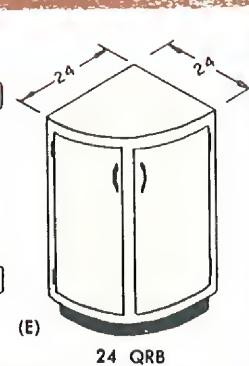
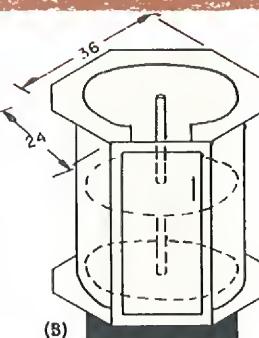
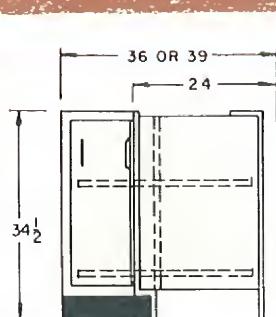
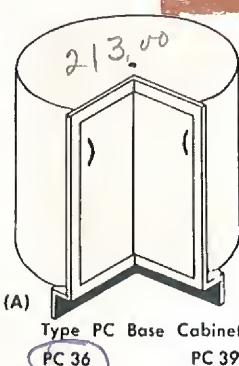
(A) Type PC Base Cabinet is of "pie cut" design for 90° corners, and has two shelves that revolve as door is opened.

(B) Type CB cuts corners at 45° and has two lazy susan full circle shelves that revolve, regardless of weight, at a touch of the finger. Opening is 15" wide with one door.

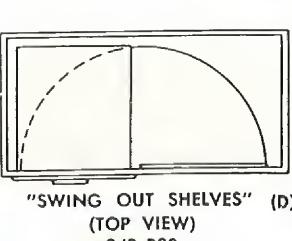
(C) "Swing Out" Shelves are available on a 348BB Blinded Corner Base unit to make full use of the storage area, yet keeps items within easy reach.

(D) The 342 and 348 Cabinets may also be blinded left or right for corner storage.

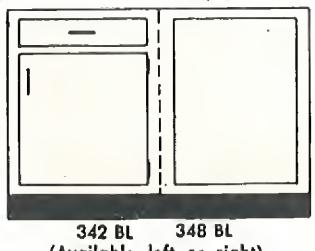
(E) Quarter Round Bases may be used for doorway or island type peninsulas. Use two together for half round island peninsulas.



(Available left or right)

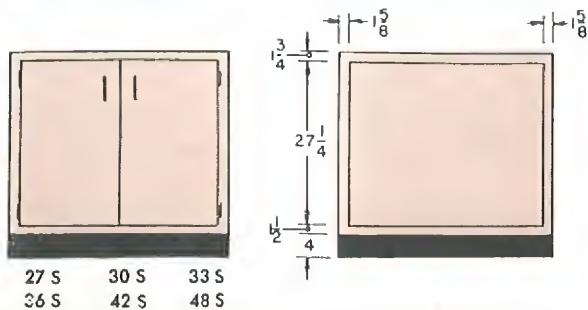
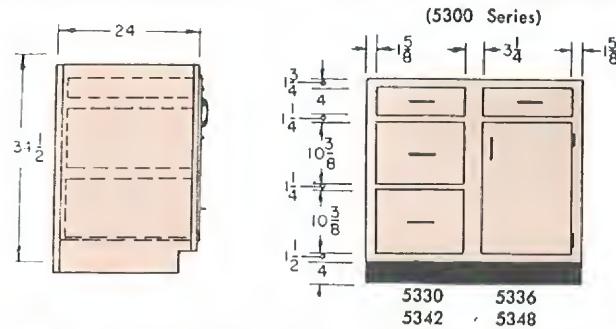
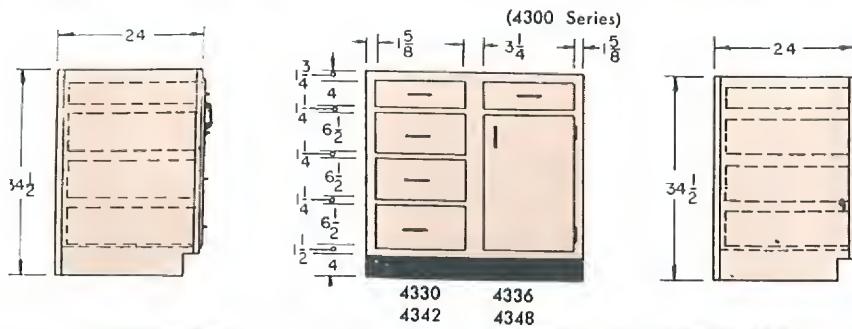


(Available left or right)



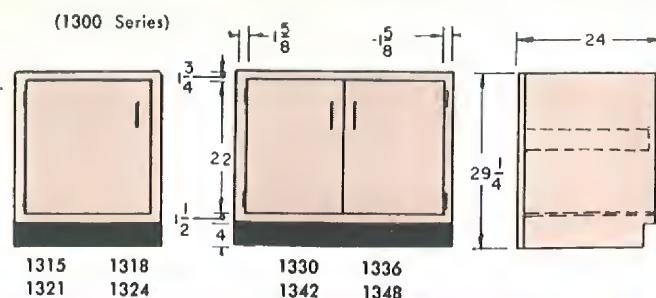
(Available left or right)

BUILT-IN RANGE BASES



VANITY BASES

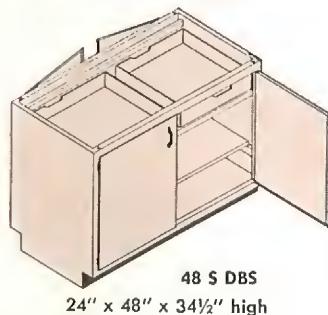
1200 and 1300 series cabinets may be used as 21" deep Vanitory bases by using the letters VAN following the cabinet number. In this case, the cabinets are furnished 21" deep, instead of 24" deep, with fixed center shelf.



48 S DBS

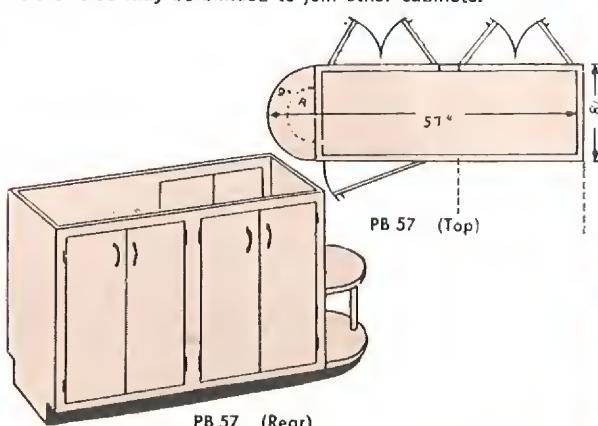
An island base having doors on both sides and with 2 concealed double acting trays behind doors. Base has center fixed shelf.

This base is ideal for a Copes built-in range when used in an island arrangement.

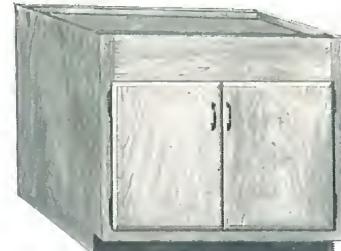


ISLANDS AND PENINSULARS

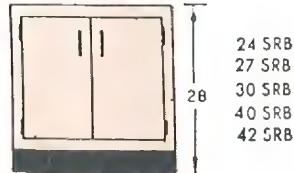
Copes Napanee island or peninsular bases are designed primarily for the "open" style or larger kitchen. They serve as Built-in entrances or separators, and can be used from either side. Open shelves on the end and full door storage facilities add to the convenience of these units. One half of either side may be blinded to join other cabinets.



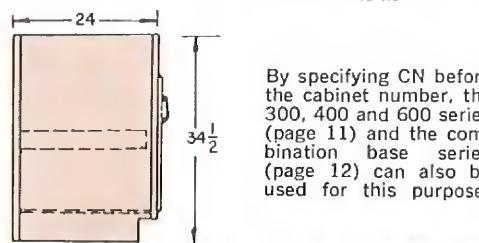
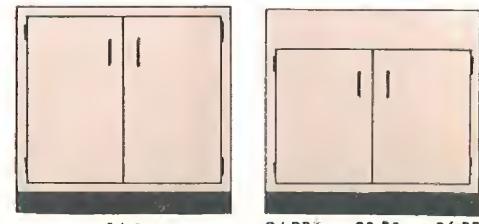
Copes Napanee cabinets are available to house all standard makes of electric and gas built-in ranges, thus providing the kitchen with true custombuilt beauty. Range base cabinets can include many of the extra features such as tray spaces, sliding and adjustable shelves, sliding trays, and door baskets, that greatly further their utility. Models shown have one sliding adjustable tray.



SRB SERIES
(24 SRB* has single door)

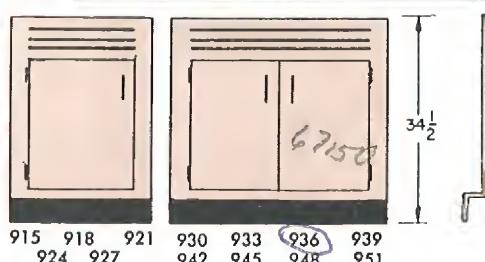


RB SERIES
(24 RB has single door)



By specifying CN before the cabinet number, the 300, 400 and 600 series (page 11) and the combination base series (page 12) can also be used for this purpose.

SINK FRONTS 900 SERIES



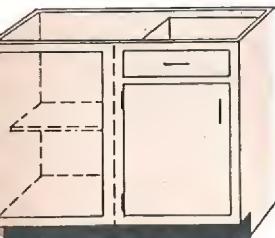
RECESSED SINK FRONTS

Made in two pieces, having a wide top rail with the lower door section to be recessed as desired for use as a sit down section. Available in all standard widths.

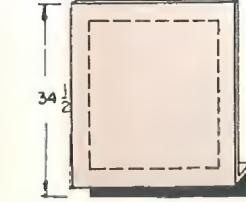
BASE CABINET EXTRAS



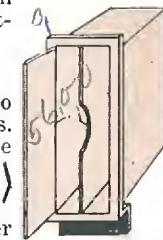
B-1
PROVINCIAL MOLDING is available on all base cabinet doors and drawers. (Except 200 Series and DB-36 drawers.)



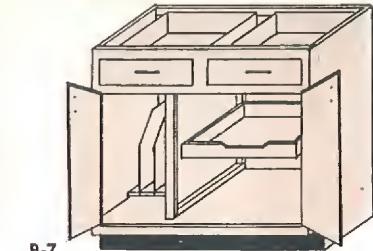
B-2
FILLER STRIPS of any size with matching toe space may be attached to either side of bases.



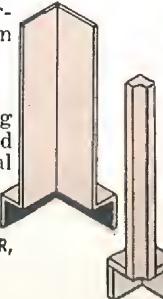
B-3
TRAY FILLERS available with one to four spaces in 6" to 18" widths. A base end is required when one side of tray filler is exposed.



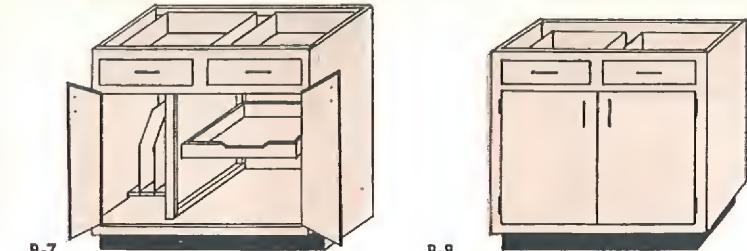
B-4
BLINDING CORNER BASE for corner installation. Bases number 342 and 348 blinded 24" either right or left end. Standard blind permits pulling out from wall an additional 4".



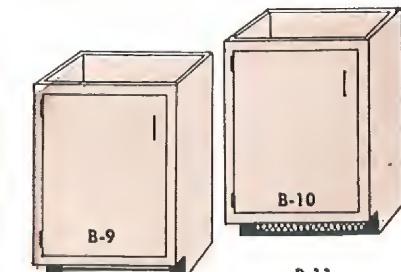
B-5
ANGLE CORNER FILLER for turning corners, available in standard sizes 6"x6" and 13"x13". Special sizes also available.



B-6
PANEL FILLERS . . . a 34½" high plywood covered frame with toe space. Available in 27" and 30" widths. Either can be trimmed up to 3" in width.



B-7
TRAY SPACES for use in bases with sliding adjustable trays, 2 compartment requires 9" width, 3 compartment requires 12" width in minimum of 33" wide cabinet.

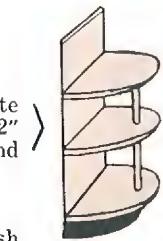


B-8
END TOE SPACE available on either or both ends of any base section.



B-9
SLOTTED TOE SPACE available when air circulation is required under bases.

B-10
GRILLED TOE SPACE. The use of metal grille permits air circulation for heating, where required.



B-11
HALF ROUND OPEN SHELVES complete with back and three 11"x22" shelves (back 24" wide) and round toe space.

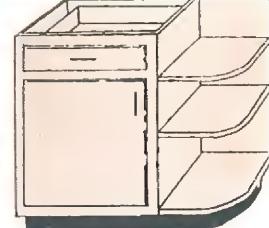


B-12
QUARTER ROUND END — A flush quarter round end section with matching toe space for island installations. 12" radius.

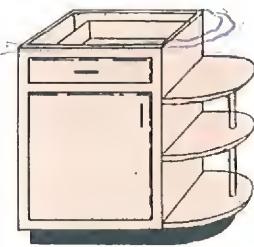
B-13
HALF ROUND END — A flush half round end section with matching toe space for island installations. 12" radius.



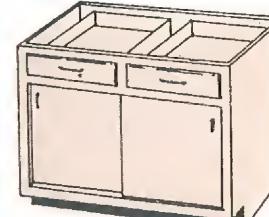
B-14
QUARTER ROUND SHELVES attached to base cabinet or loose. Three shelves, one with matching toe board and back. Standard size, 12" wide. 11¾" shelf radius.



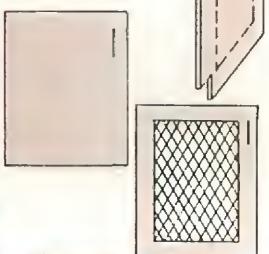
B-15
HALF ROUND SHELVES attached to base or loose, as required. Complete with three shelves, one with matching toe space and with maple or chrome supporting rod. Standard size 22" wide. 11" shelf radius.



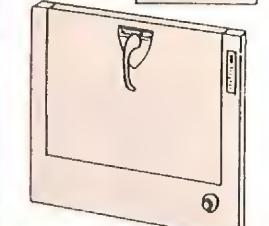
B-16
SLIDING DOORS are available on all bases having double doors. Doors slide on fibre track and fibre glides.



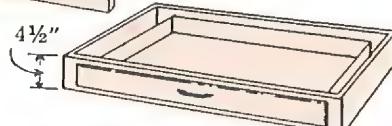
B-17
BASE ENDS to be used on any exposed ends of PC and CB Bases, tray fillers, and sink fronts. Standard size, 23"x34½". Notched toe space. When attached to cabinet, overall width is 24".



B-18
EXTRA DOORS from stock or special sizes, finished or unfinished. Furnished less hardware.



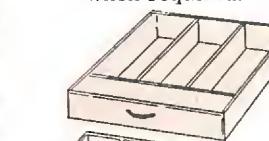
B-19
METAL GRILLE—Where ventilation is required, a modern metal grille may be inserted in the door.



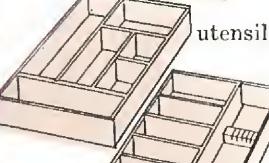
B-20
DISHWASHER FRONTS may be finished in enamel colors to match kitchen cabinets, or if adaptable, may be covered with a wood panel for matching stain finishes.



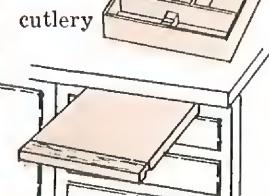
B-21
PLAN DESK FRAMES are available in standard widths of 30" and 36", complete with drawer. Also available with one rounded corner when used on ends. Maple or chrome leg support when required.



B-22
CUTLERY DRAWERS for use as top drawer or drawers in most cabinets. 3 or 4 sections, depending upon width.

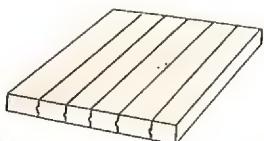


B-22 A
DROPOUT TRAYS for cutlery and utensils. In 18" and 24" widths, they fit in 18", 24", 36" and 48" bases, can also be used in 21" and 42" wide bases. 18 CT and 24 CT for cutlery, 18 UT and 24 UT for utensils.

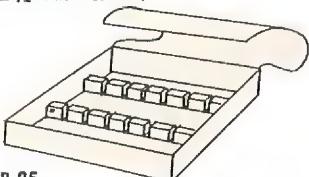


B-23
BREAD BOARDS available either loose or built into any base cabinet. (Standard on 100 series bases.)

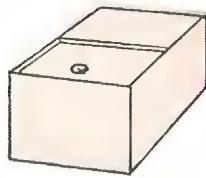
(Continued on next page)



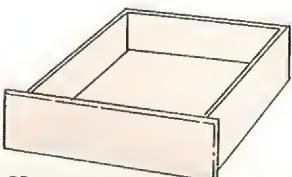
B-24
CHOPPING BLOCK from edge grain hard maple, tongue and grooved to stand all kitchen uses. Standard size, 1 1/4" x 11" x 13".



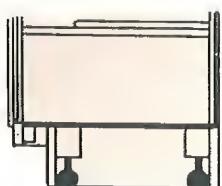
B-25
LINED SILVER TRAY to protect silverware. Tray lined with Pacific cloth. Made to fit 18" and 36" base drawers. Will set loose in 21", 24", 42" and 48" base drawers.



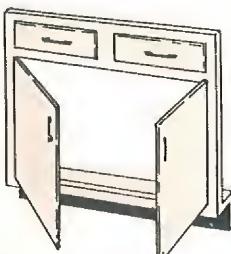
B-26
BREAD BINS of stainless steel to "drop-in" in 515, 518 and 100 series bases.



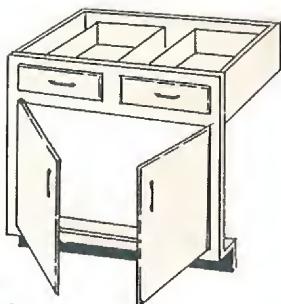
B-28
EXTRA DRAWERS are available in all standard or special sizes, may be divided for cutlery, finished with "plastic" bottoms or with slotted fronts for 500 series. Hardware not included.



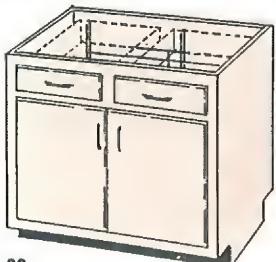
B-29
CASTERS may be attached to the bottom of any base where a movable work surface is desired. Casters are concealed.



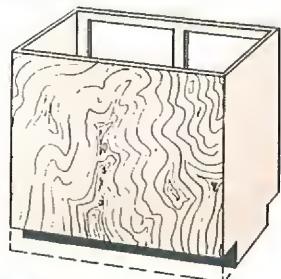
B-30
FRONTS of matching design are available for closures where regular cabinets will not fit. Furnished with dummy drawers.



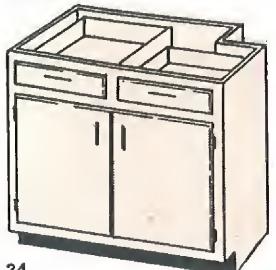
B-31
Workable drawers are available on B-3 type fronts in either stock or special sizes.



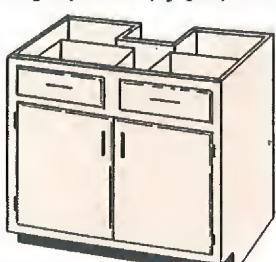
B-32
DOUBLE FRONTS are available for any base. This permits access from either side. Dummy drawers are provided on the back side. Complete with matching hardware.



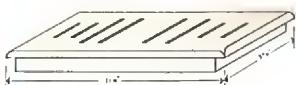
B-33
EXPOSED BACKS of matching finish plywood with or without toe space are available for all bases and/or wall cabinets.



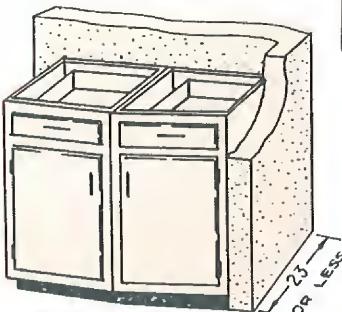
B-34
"L" OFFSET in bases may be provided to fit around built-out projections, pipes, etc.



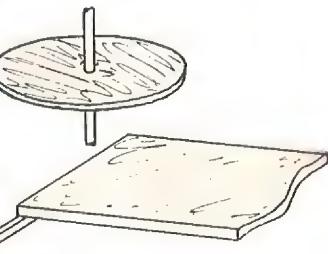
B-35
"U" OFFSET in bases permit covering up any projection or obstruction on a wall without the use of filler strips. The beauty and unbroken lines are maintained.



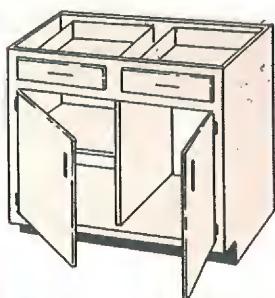
B-36
KNIFE RACK INSERT—Hard maple block to be recessed into counter tops. Slots provided for 8 knives.



B-41
SLIDING SHELVES are also adjustable in any base on 3" centers. The number of shelves is optional and may be spaced as desired to accommodate items stored.



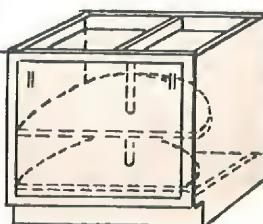
B-37
ANGLE FRONTS are the answer for close corners and at doorways. The base is angled to the desired dimension and still permits using drawer in 300 Series.



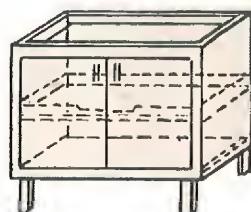
B-38
VERTICAL PARTITIONS are available in any base to divide the storage area.



B-39
DRAWERS are a very convenient method of adding storage space. Three drawers may be added in place of doors on any 100 Series or in 342 and 348 Bases, as well as the 4300 Series. Two drawers available in 5300 Series.



B-44
SWING OUT SHELVES are available for the backs of doors on any 36" wide base cabinet.



B-45
OFF-THE-FLOOR BASES with metal legs are available by eliminating the toe space.



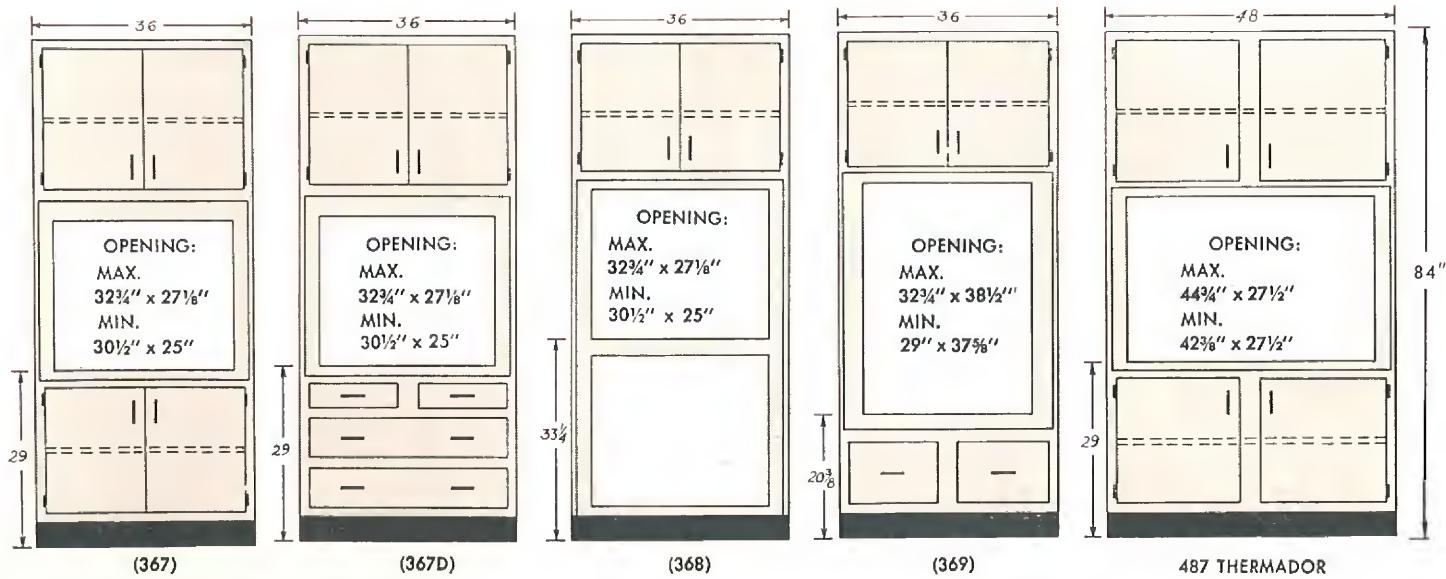
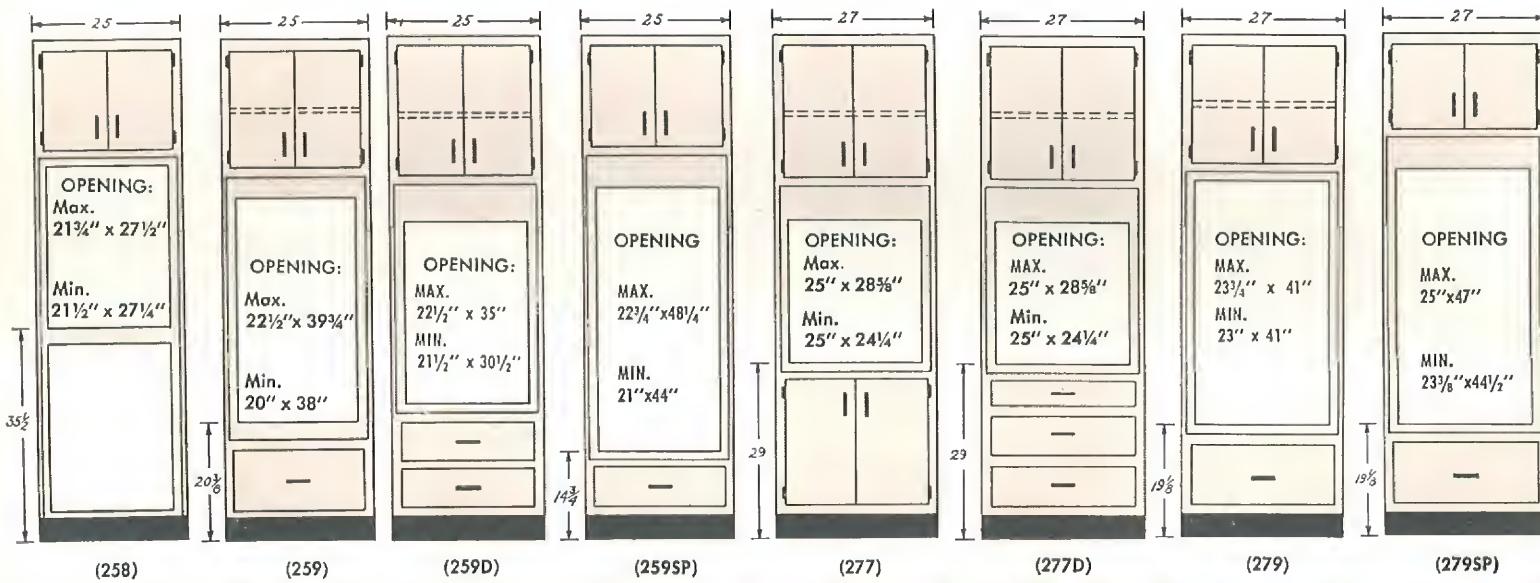
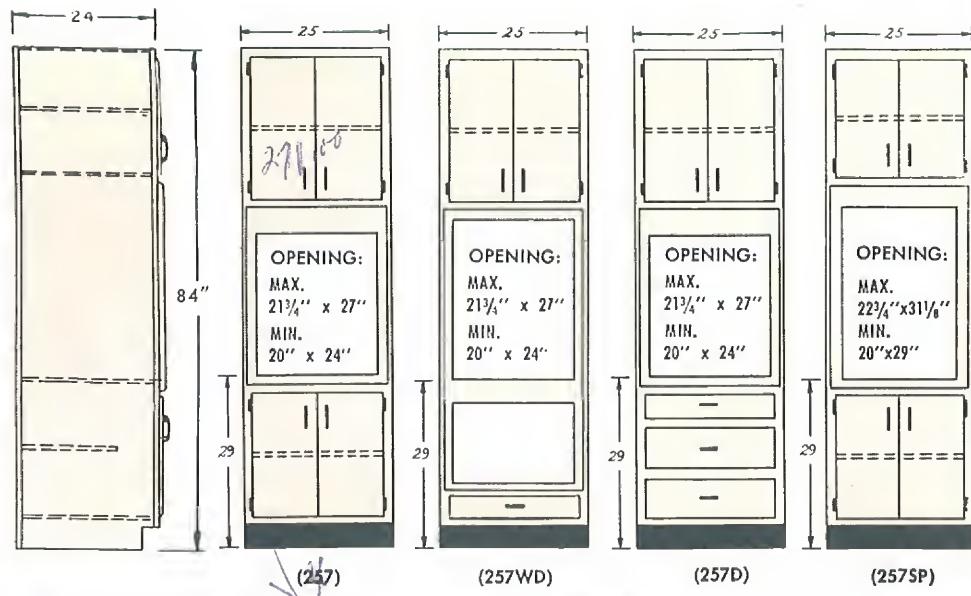
B-40
DOORS may be omitted where it is desirable to have stored items made more accessible.

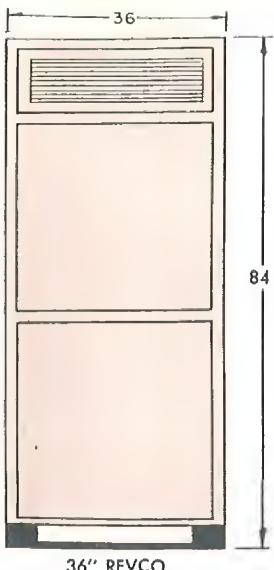
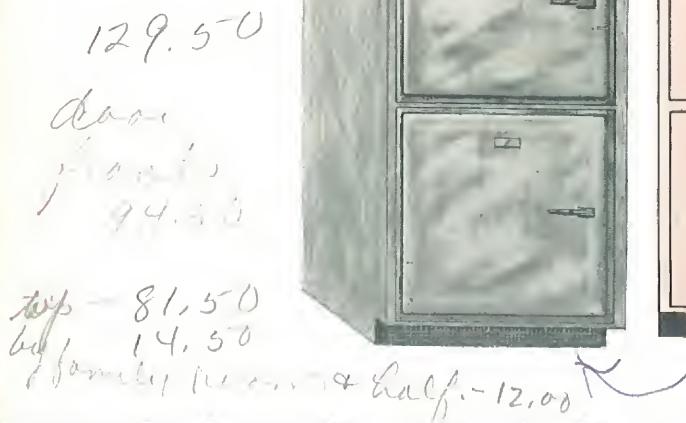
IMPORTANT NOTICE
The word "NAPANEE" as applied to kitchen and schoolroom cabinets is the trademark of Coppes, Inc., and is so registered in the U.S. Patent Office. Coppes, Inc., is the one and only manufacturer of Napanee cabinets. Therefore, as protection to yourself and to our high standard of quality, be sure that any cabinets referred to as "NAPANEE" also bear the Coppes name.

BUILT-IN OVENS

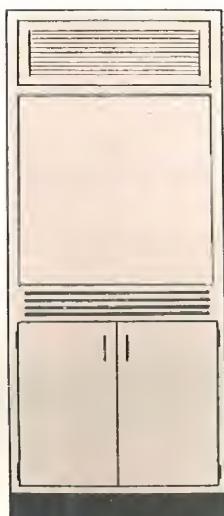
All Copes Napanee oven units are 84" high and permit the oven to be installed at the proper height to avoid stooping and reaching. They are available for all standard makes and sizes of gas and electric ovens. There is no lost space, as there is a wide choice of drawer and shelf storage facilities, in addition to the many extra features such as cutlery drawers, sliding and adjustable trays, tray storage, etc. Tray spaces or plate rack, recipe or cook book files are available for the upper section.

Manufacturers of all types of kitchen appliances are constantly changing models and incorporating new features, as well as altering sizes. Always check with your Copes Napanee dealer for the latest specifications and information. Remember, too, that Copes Napanee's custom building enables you to provide any and all types of "Built-in" appliances you may want . . . including Television, Dishwashers, Dryers, Refrigerators, Freezers, etc.

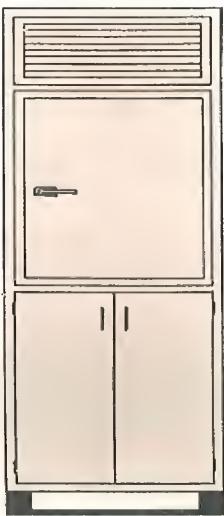




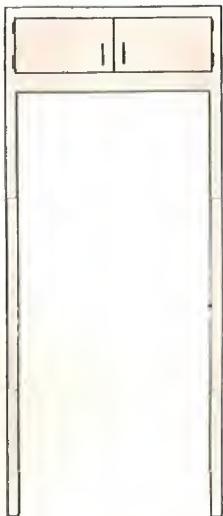
(These are typical cabinet styles. Always specify brand name and model number of appliance to be built in.)



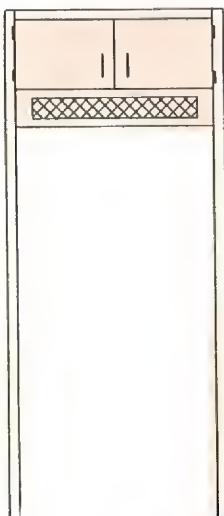
36" REVCO SINGLE



36" REVCO FUTURE FREEZER



WESTINGHOUSE



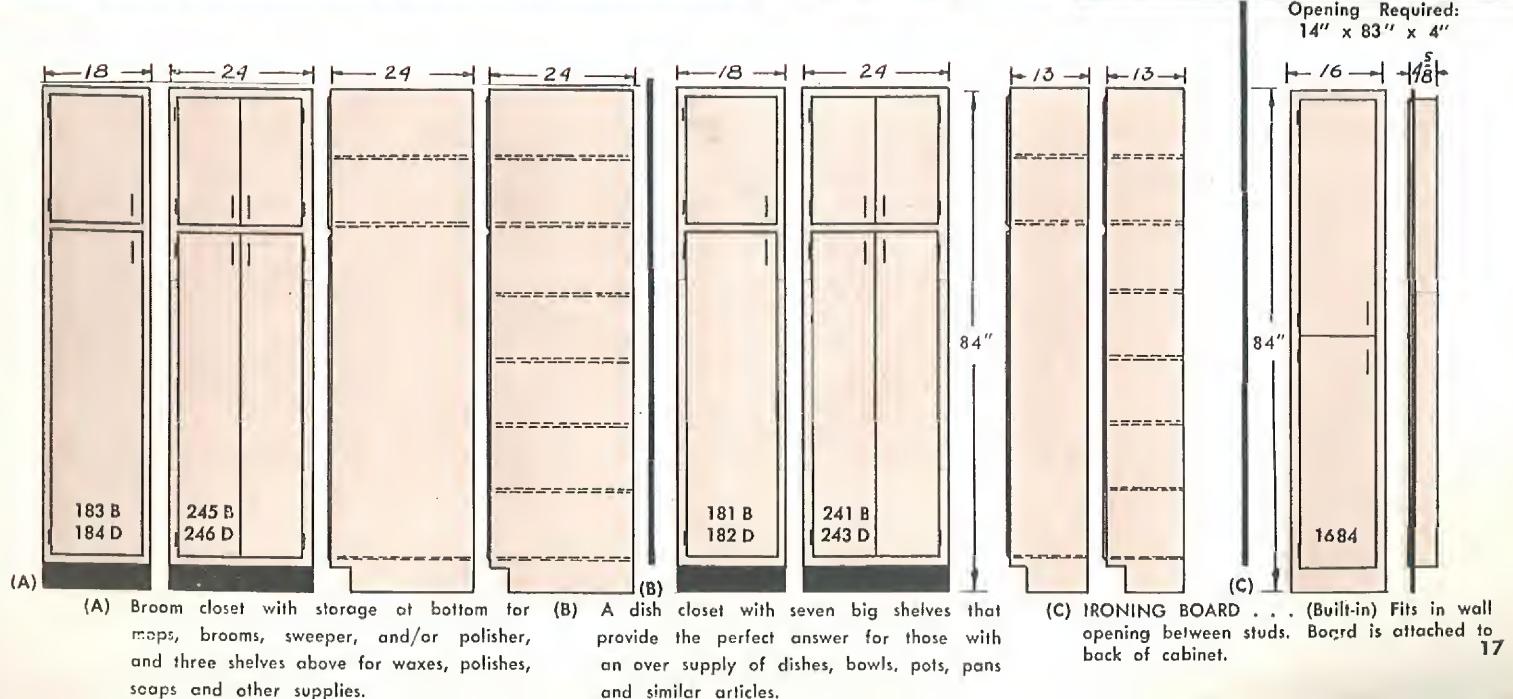
FRIGIDAIRE



SUB-ZERO

NOTE:—
OTHER STYLES
ALSO AVAILABLE

UTILITY CABINETS



TRIM & MOLDING

T-1
Scribe Molding $1\frac{1}{4}''$ x $\frac{3}{8}''$.
Also available $\frac{3}{4}''$, $3\frac{1}{2}''$, $6''$
and $9''$ by $\frac{3}{8}''$.



T-2
Batten Molding $1\frac{1}{4}''$ x $\frac{3}{8}''$.



T-3
No. 100 Molding $1\frac{3}{4}''$ x $\frac{7}{8}''$.



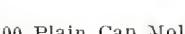
T-4
No. 400 Molding $1\frac{1}{4}''$ x $\frac{5}{8}''$.



T-4A
Shoe Molding $\frac{7}{8}''$ x $\frac{7}{8}''$.



T-4B
No. 500 Plain Cap Mold for
either $\frac{3}{16}''$ or $\frac{1}{4}''$ plywood
paneling.



T-4C
No. 600 Offset Cap Mold for
either $\frac{3}{16}''$ or $\frac{1}{4}''$ plywood
paneling.



T-4D
No. 700 Outside Corner Mold.



T-4E
No. 800 Mold.



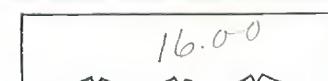
T-4F
No. 900 Door and Window
Mold.



T-5
One-inch OD chrome rod;
maximum length, 72".



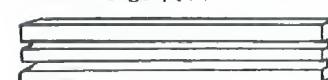
T-6
Stainless steel astragal
molding, $\frac{3}{16}''$. 12-foot lengths
only.



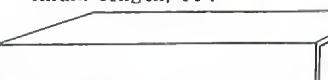
T-7
No. 1 Valance, $\frac{3}{4}''$ x $6''$. Max-
imum length, 96".



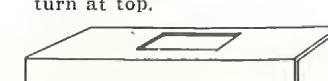
T-7A
No. 3 Valance, $\frac{3}{4}''$ x $6''$, max-
imum length, 96".



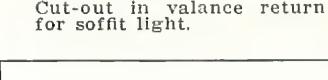
T-7B
No. 6 Valance, $\frac{3}{4}''$ x $6''$, max-
imum length, 96".



T-8
No. 1 Valance with 18" re-
turn at top.



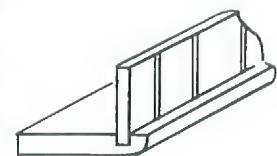
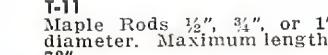
T-9
Cut-out in valance return
for soffit light.



T-10
No. 3 Valance, $\frac{3}{4}''$ x $6''$. Max-
imum length, 96".



T-11
Maple Rods $\frac{3}{8}''$, $\frac{3}{4}''$, or $1''$
diameter. Maximum length,
72".



T-12
Grooved panels for use in
header board.



T-13
Header Board, $\frac{3}{4}''$ x $4''$ x $78''$,
for grooved panel board.



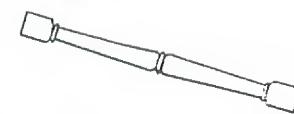
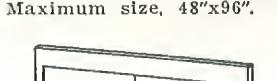
T-14
Flush Soffit Molding, $1\frac{1}{2}''$
by $\frac{3}{4}''$, for grooved panel
board.



T-15
Maple Plywood, $\frac{1}{8}''$, $\frac{3}{16}''$, $\frac{1}{4}''$,
 $\frac{1}{2}''$, $\frac{3}{4}''$ and $\frac{5}{8}''$, finished, in
cut sizes or full sheets.
Maximum size, 48" x 96".



T-16
False Fronts for use over
wall cabinets for extra storage.
Doors to align with
cases below. Full bottom
furnished entire length.
Standard heights, 16" to 22".



T-17
Hard Maple Newell Post,
 $4''$ x $4''$ x $48''$, finished in stand-
ard enamel colors or stains.

T-18
Rubber Base Cove, 4". Stand-
ard lengths, 48".



T-19
Prefinished $\frac{3}{4}''$
Filler Board ma-
terial in cut sizes
or maximum of
 $12\frac{1}{4}''$ x $96''$.

T-20
Prefinished 1" Fill-
er Board material
in cut sizes or
maximum of
 $12\frac{1}{4}''$ x $96''$.



T-21
Masonite Peg
Board, $\frac{1}{8}''$, fin-
ished. Cut sizes or
full sheets, maxi-
mum size, 48" x 96".



T-22
Maple Plywood
Shelf Brackets, $\frac{3}{4}''$.
Stock sizes:
 $2\frac{1}{2}''$ x $2\frac{1}{2}''$
 $6''$ x $6''$
 $8''$ x $8''$
 $12''$ x $12''$

HARDWARE

Colonial Pull
No. 485
& 30-508 Antique Knob
Finishes

Antique Swedish Steel
Antique Brass
Antique Colonial Black
Antique Copper

Colonial Hinge
No. 1638AH
Finishes

Antique Swedish Steel
Antique Brass
Antique Copper
Antique Colonial Black

Wood Knob
No. BW 172



Bronze Knob
No. 63-F 626N

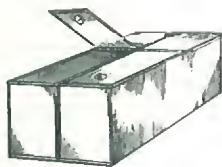
Modern Pull
No. 330
Finishes

Chrome
Chrome (Satin)
Silver
Bronze
English
Dull Brass
Copper

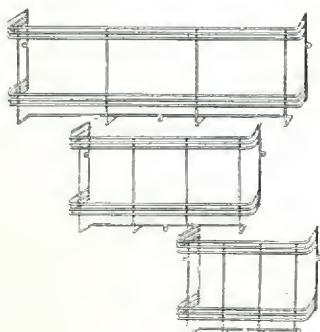
Modern Hinge
No. 58-2600AB
Finishes

English
Dull Brass
Copper
Silver
Bronze
Chrome
Chrome (Satin)

BASE CABINET ACCESSORIES



BA-1
STAINLESS STEEL LINERS for inserting into drawers for bulk storage of flour, meal, sugar, etc. Each has hinged lid and are furnished 2 bins per set. Available for 518, 5336, and 5 S 36 bases only.



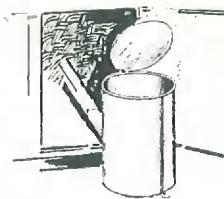
***BA-2**
DOOR BASKETS—Heavy wire plated door basket for storing lids, covers and shallow pans. Available in 11", 14", 16" and 20" widths.



BA-3
SLIDING POT & PAN RACK No. 790. An extending ball bearing hanger with 7 double hooks for hanging of pots and pans. Available in any base cabinet except 100 and 400 series.



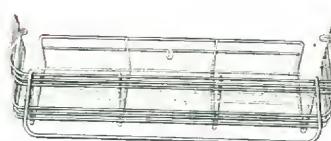
BA-6
TOWEL BAR No. 43-101. A three prong, extending towel bar of bright nickel. Fits any sink front.



BA-8
HIDE-A-CAN—A handy door mounted container of porcelain enamel, inserted in a gleaming white enamel housing. Container mounts on door and chrome plated lid opens automatically as the door is opened. Porcelain liner is removable for easy cleaning.



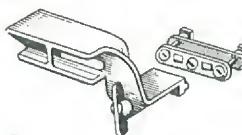
BA-4
TOWEL BAR No. 798—A four prong extending towel bar. Bright nickel. Fits any sink front.



***BA-7**
SOAP AND DISHCLOTH RACK. A heavy wire basket in rust-proof plating for storage of soap, cleaners and cloth. For back of door mounting; No. 9672—9 3/8" wide; No. 9673—15 5/8" wide.



BA-9
CHOPPER-AID FOOD GRINDER BRACKET No. 5001. Just run the thumb screw into a metal plate (which is attached to the cabinet) and bracket is attached. Attach food chopper to bracket for use. When not in use, bracket may be stored in drawer. Regardless how few times a chopper may be used, this item is a convenient "must" in every kitchen.



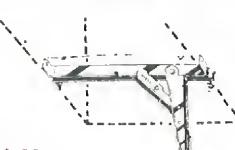
WA-9
MARCHAND DOUBLE PAPER DISPENSER No. R4500 for dispensing wax paper or foil. A beautiful stainless steel plated box for recessing in wall.



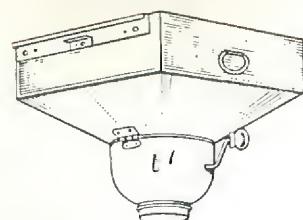
***WA-6**
CUP RACK—A heavy wire rack in rust-proof plating for the convenience of storing cups and preventing breakage. Mounts to bottom of wall cupboard shelf. No loss of shelf area. No. 15021 fits cabinets 24" or more in width. No. 15073 fits cabinets 15" to 21" in width.



WA-10
MARCHAND SINGLE TOWEL DISPENSER No. R5500 for dispensing wax paper. A beautiful stainless steel plated box for box for recessing in wall.



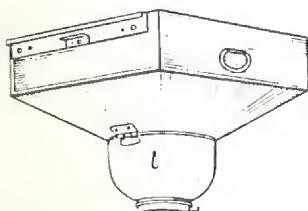
WA-11
COPES NAPANEE MOUNTING BRACKET No. N100—A folding bracket that disappears out of sight for mounting a can opener and other accessories. Mounts to bottom of wall cabinet.



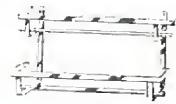
WA-1
FLOUR BIN No. 1303F—A very convenient storage container for bulk flour with screen sifter. Storage capacity 5 lbs. Mounts to bottom of shelf and extends for use and filling.



***WA-3**
WIRE STEP SHELVES No. 9943—A very handy and convenient storage rack for spices. Rack has 3 steps and is 10" wide.



WA-2
SUGAR BIN No. 1303S—A 10 lb. capacity bin mounted to bottom of shelf and extends for use or filling. A slide opens in bottom for dispensing sugar.



WA-4
WAX PAPER & PAPER TOWEL DISPENSER No. 6052—A double rack in bright chrome plate for holding two kinds of paper for easy dispensing. For back of door or wall mounting.



WA-5
SPICE SHELF No. 6001—A single row spice shelf in bright chrome for back of door mounting.



WA-8
MIRROR—8"x12"—A heavy plate glass mirror for back of door mounting. A convenient item to have in the kitchen. Complete with fasteners.

*All wire accessories are covered with a heavy plastic coating.

GENERAL SPECIFICATIONS -



KITCHEN EQUIPMENT

COPPES NAPANEE KITCHENS

SOLID LUMBER FRAMING to be of hard maple which has been especially selected for clearness and quality and to be kiln dried to the proper moisture content, in the kilns of the manufacturer. Sufficient time to be allowed for curing before processing. The use of any wood substitutes will not be permitted.

PLYWOOD to be of furniture quality having selected hard maple faces and fabricated with moisture resistant glue. Base end and bottom panels not less than $\frac{3}{16}$ " thick, wall cabinet top panels and all back panels not less than $\frac{3}{8}$ " thick.

DOORS are to be $\frac{7}{8}$ " thick solid lumber core, 5-ply construction. All single doors to be lipped on all edges, double doors lipped three edges, to permit either door to open independently. Exposed face plies to be of hard maple and be selected for uniform color and appearance.

DRAWERS shall be of dovetail construction at all 4 corners and have front of not less than $\frac{7}{8}$ " thick of 5-ply maple with solid basswood core and be lipped 4 edges. Sides to be of solid oak not less than $\frac{3}{8}$ " thick having a $\frac{3}{8}$ " oak plywood bottom gained into sides, front and back and be reinforced with glue blocks. All drawers to have furniture type hardwood guides operation on a male and female member and be bottom mounted. Nylon slides shall be attached to all drawer rails. Divided cutlery drawers, cutting boards and other accessories shall be furnished where indicated.

CONSTRUCTION: General—To be of approved furniture practice and method of rail and stile principle. All face framing members not less than 1" thick and of proper widths to assure adequate strength. All face joints to have not less than $\frac{3}{8} \times \frac{3}{4}$ " tenons which shall be thoroughly glued and without face nailing and be assembled under pressure. **BASE CABINETS** to have not less than $\frac{3}{8}$ " end panels tenoned into front and back stiles and reinforced with 3 additional horizontal members. Back panel to be not less than $\frac{3}{8}$ " set into grooved back stiles and rail. Bottom panel to be not less than $\frac{3}{8}$ " thick securely attached to adjacent members. Top corners to be reinforced with 4 glue blocks and/or screwed as required. Each cupboard base to be equipped with 1 adjustable and sliding oak tray, operating on steel slides and nylon wheels.

WALL CABINETS to be of the same basic construction as base cabinets as to solid framing material. End panels to be not less than $\frac{3}{4}$ " solid maple lumber. Top panel to be not less than $\frac{3}{8}$ " set into rabbeted ends and securely attached. Back panel to be not less than $\frac{3}{8}$ " and be set into grooved ends and securely attached to grooved and tenoned top hanger rail and at bottom to bottom rail. All cabinet shelves shall be adjustable and be not less than $\frac{3}{8}$ " thick, and of solid maple lumber with rounded front edges. Bottom shelf to be of solid maple lumber not less than $\frac{3}{8}$ " thick set into grooved ends and securely attached to front rail and back hanger rail. All cases shall bear identification tags or be stenciled giving case number.

BASE CABINETS to have not less than $\frac{3}{8}$ " end panels tenoned into front and back stiles and reinforced with 3 additional horizontal members. Back panel to be not less than $\frac{3}{8}$ " set into grooved back stiles and rail. Bottom panel to be not less than $\frac{3}{8}$ " thick securely attached to adjacent members. Top corners to be reinforced with

4 glue blocks and/or screwed as required. Each cupboard base to be equipped with 1 adjustable and sliding oak tray operating on steel slides and nylon wheels. Adjustment to be made on 3" centers vertically and also have horizontal adjustment.

HARDWARE: To be of high quality of heavy materials suitable for their intended use. All doors to be held in a closed position with permanent-type magnetic catches and adjustable strikes. Where locks are provided on multiple doors, the left-hand door will be secured from the inside with a mechanical catch with a spring release, but the door shall close independent of the release. Hinges are to be semi-concealed, 5-knuckle type with bullet tips and not less than $1\frac{1}{8}$ " long and of .058 material thickness with a pin diameter of .125. Plating finishes to be from manufacturer's stock.

PULLS to be of die cast material of a modern design and smooth finish, free of any crevices, for easy cleaning. Plating finishes to match hinges.

LOCKS to be all brass construction with 14 tumblers having a $\frac{7}{8}$ " diameter barrel with a $\frac{5}{8} \times \frac{3}{16}$ bolt with $\frac{3}{8}$ throw. All locks for either door or drawers will be rear surface mounted. All locks to be master keyed whether keyed alike or different where specified.

FINISH to be outlined in schedule under manufacturer's standard enamel or stain finishes. Stain or clear finishes to be of especially formulated synthetic lacquer prepared for institutional or school use. Though extremely hard and tough, this finish will be resistant to cracking and cold checking, as well as to fruit acid, diluted chemical acids, cosmetics, alcohol and water. This finish to be applied over properly prepared surfaces and done with only best of workmanship and practice and standards and be applied in 3 coats with proper sanding between applications.

ENAMEL FINISHES as outlined under manufacturers standard colors to be of synthetic materials in high gloss finish, and as well, be prepared for institutional use. This finish to be applied in not less than 3 coats with proper sanding between applications.

WORKMANSHIP will be done by the best established methods and with proper equipment. Inspections to be made in all phases of fabrication.

SHIPPING to be made by the manufacturer in the best manner to assure safe delivery, whether it be by padded vans or a crating method to the job site. All cases will be complete with the hardware attached or provided loose where not practical to ship attached, with all necessary scribes, fillers and moldings. All items to be marked for identification.

INSTALLATION to be made under the supervision of the cabinet manufacturer using skilled labor especially trained for this work. All cases to be installed in the manner recommended by the manufacturer complete with all scribes, moldings and the necessary condition as to the outlined plans and specifications.

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HOW YOUR



DEALER CAN HELP YOU

As this book illustrates, Coppes Napanee custom-building embraces every type of kitchen cabinet, counter-top, accessory and appliance in a virtually infinite variety of sizes, shapes, combinations and arrangements.

Your Coppes Napanee kitchen dealer is thoroughly experienced in applying these variables into exclusive kitchen designs. As a highly skilled specialist, he offers sound, up-to-date, personal guidance in the design and development of your Coppes Napanee custom-built hardwood kitchen.

His recommendations on built-ins, appliances and decorative touches are drawn from a close and constant awareness of new techniques, new design ideas and new engineering advancements.

His ideas on color styling are trend setting.

His knowledge of building materials, floor coverings, ventilation, plumbing and electrical work are extremely valuable.

Expanding upon the personal experience and creativeness of your Coppes Napanee dealer is a vast idea-exchange network between Coppes Napanee dealers across the country. As new kitchen ideas are successfully introduced, they are made available to home owners, architects and builders everywhere—as an additional service of your Coppes Napanee dealer . . . designer of “The World’s Finest Kitchen!”

COPPES, INC.
NAPPANEE, INDIANA

